

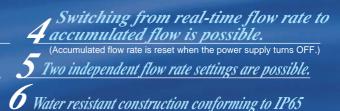


Digital Flow Switches











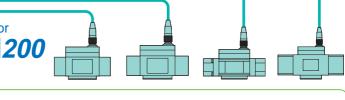
A single controller can monitor the flow rate of 4 different sensors.

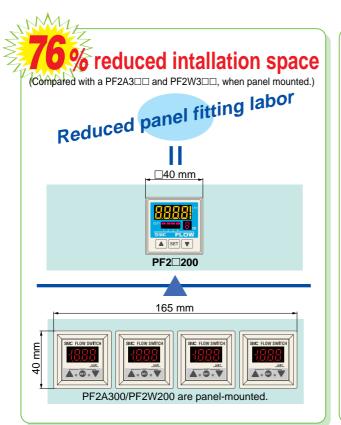
OTH THE CH

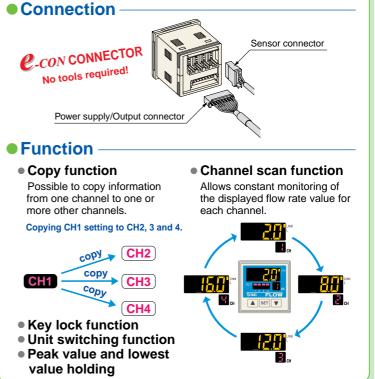
4 independent flow rate ranges can be monitored by a single controller.

4-channel Flow Monitor

Series PF2 200









Flow rate measurement range ℓ/min	Integrated type
1 to 10	PF2A710
5 to 50	PF2A750
10 to 100	PF2A711
20 to 200	PF2A721
50 to 500	PF2A751
150 to 3000	PF2A703H
300 to 6000	PF2A706H
600 to 12000	PF2A712H







	Remote type	
Sensor unit	Display unit	Display unit (4ch)
PF2A510	PF2A30	
PF2A550	PFZA3U_	
PF2A511		PF2A20□
PF2A521	PF2A31□	
PF2A551		
-	_	_

For Water

P. 15



Flow rate measurement range <i>e</i> /min	Integrated type
0.5 to 4	PF2W704(T)
2 to 16	PF2W720(T)
5 to 40	PF2W740(T)
10 to 100	PF2W711







	Remote type	
Sensor unit	Display unit	Display unit (4ch)
PF2W504(T)		
PF2W520(T)	PF2W30□	PF2W20□
PF2W540(T)		PFZWZU_

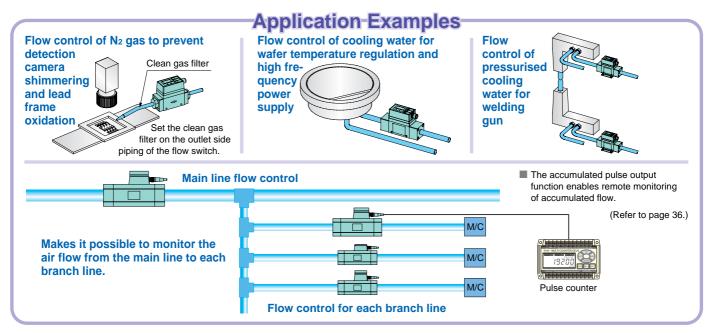
PF2W33

For De-ionised Water and Chemicals

PF2W511

P. 4

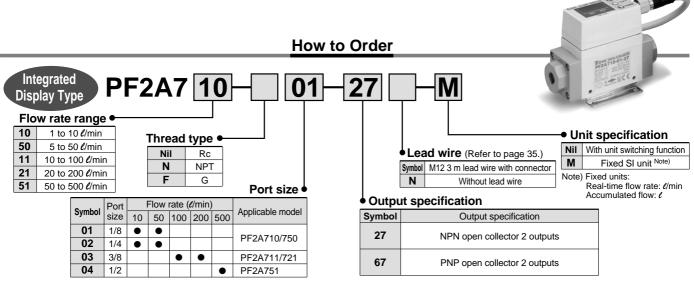




For Air **Digital Flow Switch** Series PF2A Refer to www.smcworld.com for details of products compatible with overseas standa



products compatible with overseas standards.



Me	odel		PF2A710	PF2A750	PF2A711	PF2A721	PF2A751	
Measured fluid				Air, Nitrogen				
FI	ow rate meas	surement range	0.5 to 10.5 <i>l</i> /min	2.5 to 52.5 <i>l</i> /min	5 to 105 ℓ/min	10 to 210 ℓ/min	25 to 525 ℓ/min	
Se	t flow rate ra	inge	0.5 to 10.5 <i>l</i> /min	2.5 to 52.5 <i>t</i> /min	5 to 105 ℓ/min	10 to 210 ℓ/min	25 to 525 e/min	
Ra	ted flow ran	ge	1 to 10 <i>t</i> /min	5 to 50 ℓ/min	10 to 100 ℓ/min	20 to 200 ℓ/min	50 to 500 ℓ/min	
Mi	nimum set u	nit	0.1 <i>e</i> /min	0.5 ℓ /min	1 <i>e</i> /min	2 <i>ℓ</i> /min	5 ℓ /min	
Acc	umulated pulse flow ra	te exchange value (Pulse width: 50 ms)	0.1 <i>(</i> /pulse	0.5 <i>ℓ</i> /pulse	1 <i>e</i> /pulse	2 <i>e</i> /pulse	5 ℓ/pulse	
	Note 1, 2)	Real-time flow rate	ℓ/min, CF	l/min, CFM x 10 ⁻²				
Di	splay units	Accumulated flow	·		ℓ, ft ³ x 10 ⁻¹			
O	erating fluid	temperature			0 to 50°C			
Li	nearity				±5% F.S. or less			
Re	peatability		±1% F.S	S. or less		±2% F.S. or less		
Te	mperature c	haracteristics	±3% F.S. or	less (15 to 35°C, base	d on 25°C), ±5% F.S. c	or less (0 to 50°C, based	d on 25°C)	
		mption (No load)	150 mA	or less	160 mA	or less	170 mA or less	
W	eight Note 3)		25	0 g		290 g		
Port size (Rc, NPT, G)		1/8,	1/4	3	/8	1/2		
Detection type			Heater type					
Indicator light			3-digit, 7-segment LED					
Operating pressure range			-50 kPa t	o 0.5 MPa		-50 kPa to 0.75 MPa		
Proof pressure					1.0 MPa			
Accumulated flow range Note 4)					0 to 999999 ℓ			
Output Note 5)	Switch ou	itput	NPN open collector Maximum load current: 80 mA; Internal voltage drop: 1 V or less (with load current of 80 mA) Maximum applied voltage: 30 V; 2 outputs					
utput 1					5 V or less (with load co	urrent of 80 mA); 2 outp	outs	
		ated pulse output			pen collector (same a	1 /		
St	atus LED's			Illuminates up whe	n output is ON OUT1	: Green; OUT2: Red		
	sponse time)			1 sec. or less			
	steresis		Hysteresis	<u> </u>	<u>'</u>	omparator mode Note 6)	: 3-digit fixed	
	wer supply	voltage						
Enclosure			IP65					
Operating temperature range		Operating: 0 to 50°C, Stored: –25 to 85°C (with no freezing and condensation)				ation)		
일 Withstand voltage				min. between external				
(n)	nsulation re			· · · · · · · · · · · · · · · · · · ·	O ,	ernal terminal and case		
Si	Vibration res		10 to 500 Hz with a 1.5 m			rection for 2 hrs, whichever	is smaller. (de-energised)	
	mpact resist		490 m/s ² in X, Y, Z directions 3 times each					
	Noise resista	ance		1000 Vp-ր	o, Pulse width 1 μs, Ris	e time 1 ns		

Note 1) For digital flow switch with unit switching function. (Fixed SI unit [(//min, or \(\ell, m^3 \) or m³ x 10³)] will be set for switch type without the unit switching function.)

Note 2) Flow rate display can be switched between the basic condition of 0°C, 101.3 kPa and the standard condition (ANR) of 20°C, 101.3 kPa, and 65% RH.

Note 3) Without lead wire.

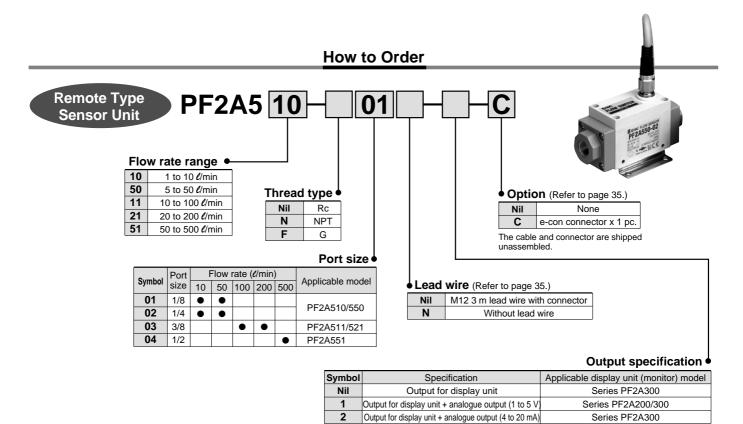
Note 4) Accumulated flow rate is reset when the power supply turns OFF.

Note 5) Switch output and accumulated pulse output can be selected during initial setting.

Note 6) Window comparator mode — Since hysteresis will reach 3 digits, keep P_1 and P_2 or n_1 and n_2 apart by 7 digits or more. (In case of output OUT2, n_1, 2 to be n_3, 4 and P_1, 2 to be P_3, 4.)

Note 7) The flow switch conforms to the CE mark.

For Air Digital Flow Switch Series PF2A



Mod	lel	PF2A510 PF2A550 PF2A511 PF2A521 PF2A551					
Mea	sured fluid	Air, Nitrogen					
Dete	ection type	Heater type					
Rate	ed flow range	1 to 10 ℓ/min	5 to 50 ℓ/min	10 to 100 ℓ/min	20 to 200 ℓ/min	50 to 500 ℓ/min	
Oper	ating pressure range	–50 kPa t	o 0.5 MPa		-50 kPa to 0.75 MPa		
Proc	of pressure			1.0 MPa			
Opera	ating fluid temperature			0 to 50°C			
Line	earity Note 1)			±5% F.S. or less			
Rep	eatability Note 1)	±1% F.S	6. or less (Connected with	n PF2A3□□), ±3%F.S. or	less (Connected with PF2	A2□□)	
	perature acteristics			or less (15 to 35°C, base or less (0 to 50°C, based	,		
(Z)	Output for display unit	Analogue	e voltage output (non-line	ar) output impedance 1 kg	Ω output for display unit $\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$	F2A3□□	
Output for display unitAnalogue voltage output (non-linear) output impedance 1 kΩ output for display unitVoltage output 1 to 5 V (within the flow rate range)Linearity: ±5% F.S. or less; allowable load resistance: 100 kΩ or more.Current output 4 to 20 mA (within the flow rate range)Linearity: ±5% F.S. or less; allowable load resistance: 300 Ω or less with 12 VDC, 600 Ω or				0 /			
Outp	raiaiogao caipai	Current output 4 to 20 mA (within the flow rate range) Linearity: $\pm 5\%$ F.S. or less; allowable load resistance: $300~\Omega$ or less with 12 VDC, $600~\Omega$ or less with 24					
Pow	er supply voltage	12 to 24 VDC (ripple ±10% or less)					
Current consumption (No load)			100 mA	A or less		110 mA or less	
E	nclosure			IP65			
	perating temperature range	(Operating: 0 to 50°C, Stor	red: -25 to 85°C (with no	freezing and condensation)	
S M	/ithstand voltage	1000 VAC for 1 min. between external terminal and case					
Kesistance	sulation resistance	50M Ω or more (500 VDC Mega) between external terminal and case.					
V es	ibration resistance	10 to 500 Hz with a 1.5 mm amplitude or 98 m/s ² acceleration, whichever is smaller.					
	npact resistance	490 m/s ² in X, Y, Z directions 3 times each					
N	oise resistance	1000 Vp-p, Pulse width 1 μs, Rise time 1 ns					
Wei	ght Note 3)	20	0 g		240 g		
				3	3/8	1/2	

Note 1) The system accuracy when combined with PF2A2 \square \square /3 \square \square .



Note 2) Output system can be selected during initial setting.

Note 3) Without lead wire. (Add 20 g for the types of analogue output whether voltage or current output selected.)

Note 4) Flow rate unit measured under the following conditions: 0°C and 101.3 kPa.

Note 5) The sensor unit conforms to the CE mark.

How to Order





PF2A3 0 0

Flow rate range •

	3	
Symbol	Flow rate range	Type for sensor unit
0	1 to 10 ℓ/min	PF2A510
U	5 to 50 ℓ/min	PF2A550
	10 to 100 ℓ/min	PF2A511
1	20 to 200 ℓ/min	PF2A521
	50 to 500 ℓ/min	PF2A551

Unit specification

Accumulated flow: ℓ

		Nil	With unit switching function	
Moun	ting	M	Fixed SI unit Note)	
Α	Panel mounting	Note) Fixed units:		
		Rea	al-time flow rate: ℓ /min	

Output specification

Symbol	Output specification	Applicable model
0	NPN open collector 2 outputs	PF2A300, 310
1	PNP open collector 2 outputs	PF2A301, 311

Mo	del	PF2A3	00/301		PF2A310/311	
Flow	rate measurement range Note 1)	0.5 to 10.5 ℓ /min	2.5 to 52.5 ℓ/min	5 to 105 ℓ/min	10 to 210 ℓ/min	25 to 525 ℓ/min
Set	flow rate range Note 1)	0.5 to 10.5 ℓ/min	2.5 to 52.5 ℓ/min	5 to 105 ℓ/min	10 to 210 ℓ/min	25 to 525 ℓ/min
Min	imum set unit Note 1)	0.1 ℓ /min	0.5 ℓ /min	1 ℓ/min	2 l /min	5 ℓ /min
	nulated pulse flow rate exchange (Pulse width: 50 ms) Note 1)	0.1 ℓ /pulse	0.5 ℓ/pulse	1 €/pulse	2 ℓ /pulse	5 ℓ/pulse
Note:		ℓ/min, CF	M x 10 ⁻²		e/min, CFM x 10 ⁻¹	
units				ℓ, ft ³ x 10 ⁻¹		
	mulated flow range Note 4)			0 to 999999 ℓ		
Lin	earity Note 5)			±5% F.S. or less		
Rep	peatability Note 5)			±1% F.S. or less		
	nperature racteristics			or less (15 to 35°C, based or less (0 to 50°C, based	,	
Curr	ent consumption (No load)	50 mA	or less		60 mA or less	
We	ight			45 g		
Output Specifications Specifications Switch output	Switch output	NPN open collector	(PF2A300, PF2A310)	Maximum load currer Internal voltage drop: Maximum applied vol 2 outputs	1 V or less (with load curr	rent of 80 mA)
Output	PNP open collector	(PF2A301, PF2A311)	Maximum load current: 80 mA Internal voltage drop: 1.5 V or less (with load current of 80 mA) 2 outputs			
	Accumulated pulse output	NPN or PNP open collector (same as switch output)				
Ind	icator light			3-digit, 7-segment LED		
Sta	tus LED's		Illuminates up wh	en output is ON OUT1: G	reen; OUT2: Red	
Pov	ver supply voltage		12 to	24 VDC (ripple ±10% or	less)	
Res	sponse time	1 sec. or less				
Hys	steresis	Hysteresis mode: Variable (can be set from 0), Window comparator mode Note 7): Fixed (3-digits)				
E	inclosure	IP40				
၂၉၂၀	perating temperature range	Operating: 0 to 50°C, Stored: –25 to 85°C (with no freezing and condensation))
ા છુ	Vithstand voltage			min. between external ter		
Sis	nsulation resistance		· · · · · · · · · · · · · · · · · · ·	/DC Mega) between exter		
	ibration resistance	10 to 500 Hz with a 1	· · · · · · · · · · · · · · · · · · ·	/s ² acceleration, in each >		whichever is smaller.
	mpact resistance			in X, Y, Z directions 3 tim		
	loise resistance	ant range can be modified do	·	p, Pulse width 1 μs, Rise	time 1 ns	

Note 1) The flow rate measurement range can be modified depending on the setting.

Note 2) For digital flow switch with unit switching function. (Fixed SI unit [t/min or t] will be set for switch types without the unit switching function.)

Note 3) Flow rate display can be switched between the basic condition of 0°C, 101.3 kPa and the standard condition (ANR) of 20°C, 101.3 kPa, and 65% RH.

Note 4) Accumulated flow rate is reset when the power supply turns OFF.

Note 5) The system accuracy when combined with PF2A5

Note 6) Switch output and accumulated pulse output can be selected during initial setting.

Note 7) Window comparator mode — Since hysteresis will reach 3 digits, keep P_1 and P_2 or n_1 and n_2 apart by 7 digits or more. (In case of output OUT2, n_1, 2 to be n_3, 4 and P_1, 2 to be P_3, 4.) Note 8) The display unit conforms to the CE mark. 3

For Air Digital Flow Switch Series PF2A

How to Order

4-channel Flow Monitor Remote Type **Display Unit**

PF2A20 0

Output specification •

Accessory / Power supply output cable (2 m)

0 NPN4 outputs PNP4 outputs Option 2 (Refer to page 35.) None Nil 4C Sensor connector (4 pc.)

Unit specification

Nil	With unit switching function
M	Fixed SI unit Note)

♦Option 1 (Refer to page 35.)

Note) Fixed units: Real-time flow rate: ℓ /min Accumulated flow: ℓ

Nil	None
Α	Panel mounting
В	Front protective cover + Panel mounting

Specifications

Connectable remote type sensor part is PF2A5□□-□-1 (with analogue output 1 to 5 V).

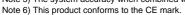
Mod	del				PF2A200/201				
App	licable flo	w rate sensor	PF2A510-□-1	PF2A550-□-1	PF2A511-□-1	PF2A521-□-1	PF2A551-□-1		
Flov	v rate meas	surement range Note 1)	0.5 to 10.5 ℓ /min	2.5 to 52.5 ℓ/min	5 to 105 ℓ/min	10 to 210 ℓ/min	25 to 525 ℓ/min		
Set	flow rate r	range Note 1)	0.5 to 10.5 ℓ/min	2.5 to 52.5 ℓ/min	5 to 105 ℓ/min	10 to 210 ℓ/min	25 to 525 ℓ/min		
Min	imum set	unit Note 1)	0.1 ℓ /min	0.5 ℓ /min	1 <i>ℓ</i> /min	2 Umin	5 ℓ /min		
Acci	umulated pu e (Pulse wic	llse flow rate exchange lth: 50 ms) Note 1)	0.1 ℓ/pulse	0.5 ℓ /pulse	1 Upulse	2 l/pulse	5 <i>l</i> /pulse		
	ote 1, 2)	Real-time flow rate	ℓ/min, CF	M x 10 ⁻²	ℓ/min, CFM x 10 ⁻¹				
Disp	olay units	Accumulated flow	ℓ, ft ³)	x 10 ⁻²		ℓ, ft ³ x 10 ⁻¹			
Acc	umulated	flow range Note 1)	0 to 999999 ℓ, 0 to	999999 ft ³ x 10 ⁻²	0 to 99	99999 ℓ, 0 to 999999 ft ³	x 10 ⁻¹		
Pov	ver supply	voltage		24 VDC (ripple ±10% o	or less) (With power sup	oply polarity protection)			
Cur	rent consu	umption		55 mA or less (Not inc	luding the current cons	umption of the sensor)			
Pov	ver supply	voltage for sensor		Sam	e as [Power supply vol	tage]			
Pow	er supply c	urrent for sensor Note 3)	Max. 11	0 mA (However, the tot	al current for the 4 inpu	ts is 440 mA maximum	or less.)		
Sen	sor input			1 to 5 VDC	Input impedance: Appr	ox. 800K Ω)			
	No. of	f inputs			4 inputs				
	Input	protection	Excess voltage protection						
Switch output (Real-time switch output, Accumulated switch			NPN open coll	Maximum load current: 80 mA NPN open collector (PF2A200) Internal voltage drop: 1 V or less (with load current of 80 mA) Maximum applied voltage: 30 V					
Output	outpu		PNP open collector (PF2A201) Maximum load current: 80 mA Internal voltage drop: 1 V or less (with load current of 80 mA)						
Ħ:	Accur	nulated pulse output	NPN open collector or PNP open collector (same as switch output)						
Ŧ	No. of	foutputs	4 outputs (1 output per 1 sensor input)						
	^σ Outpι	ut protection	With short circuit protection Hysteresis mode: Variable (can be set from 0), Window comparator mode: Fixed (3-digits)						
	teresis		Hysteresis	mode: Variable (can b	e set from 0), Window	comparator mode: Fixe	d (3-digits)		
	ponse tim				1s or less				
	earity Note 5		±5% F.S. or less						
Rep	eatability	Note 5)	±3% F.S. or less						
Ten	perature (characteristics	±2% F.S. or less (0 to 50°C, based on 25°C)						
Dis	play meth	od	For measured value display: 4-digits, 7-segment LED (Orange) For channel display: 1-digit, 7-segment LED (Red)						
Sta	tus LED's		Illuminates when output is ON OUT1: Red						
	Enclosure)	IP65 for the front face only, and IP40 for the remaining parts.						
පු	Operating	temperature range	Operating: 0 to 50°C, Stored: -10 to 60°C (with no freezing and condensation)						
tau	ପ୍ର Operating humidity range		Operating or Stored: 35 to 85%RH (with no condensation)						
Resistance	Vibration	resistance	10 to 500 Hz with a 1.5 mm amplitude or 98 m/s ² acceleration, in each X, Y, Z direction for 2 hrs, whichever is smaller. (de-energised)						
Impact resistance				980 m/s ² in X, Y,	Z directions 3 times ea	ch (de-energised)			
Noise resistance			500 Vp-p, Pulse width 1 μs, Rise time 1 ns						
Cor	nection		Power supply / Output connection: 8P connector, Sensor connection: 4P connector (e-con)						
Mat	erial		Housing: PBT, Display: PET, Backside rubber: CR						
Wei	ght			60 g (Except for a	ny accessories that are	shipped together)			
Note 1) Eivad SLup	it [//min or /] will be set for	switch types without the up	it switching function ("-M"	is suffixed at the end of na	rt number) Accumulated fle	ow is reset when the		

Note 1) Fixed SI unit [t/min or t] will be set for switch types without the unit switching function. ("-M" is suffixed at the end of part number.) Accumulated flow is reset when the power supply turns OFF.

Note 3) If Vcc side on sensor input connector part is short-circuited with the 0V side, the flow monitor inside will be damaged.

Note 4) Switch output and accumulated pulse output can be selected during initial setting.

Note 5) The system accuracy when combined with an applicable flow sensor.



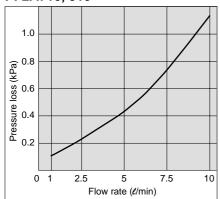


Note 2) Flow rate display can be switched between the basic condition of 0°C, 101.3 kPa and the standard condition (ANR) of 20°C, 101.3 kPa, and 65% RH.

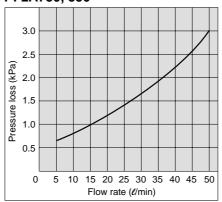
Series PF2A

Flow Characteristics (Pressure Loss)

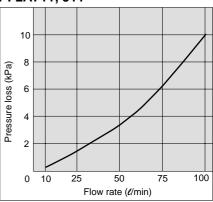
PF2A710, 510



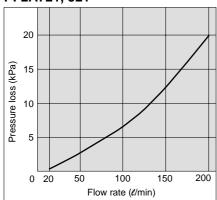
PF2A750, 550



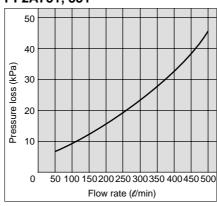
PF2A711, 511



PF2A721, 521

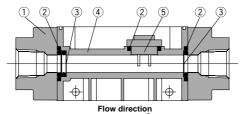


PF2A751, 551

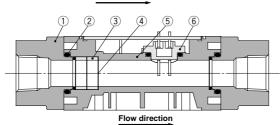


Sensor Unit Construction





PF2A711/721/751 PF2A511/521/551



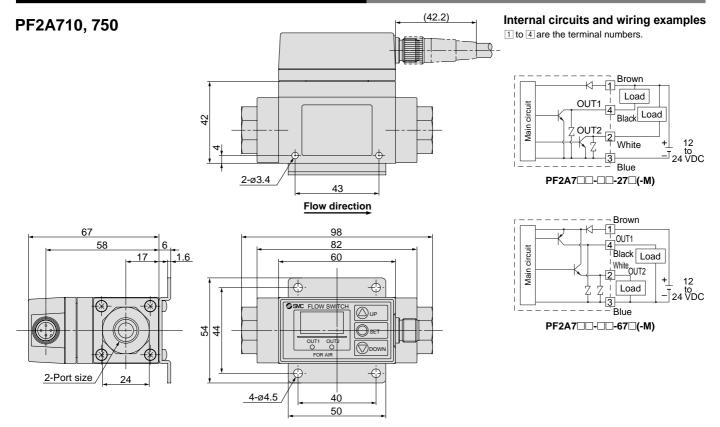
Parts list

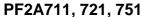
No.	Description	Material
1	Attachment	ADC
2	Seal	NBR
3	Mesh	Stainless steel
4	Body	PBT
5	Sensor	PBT

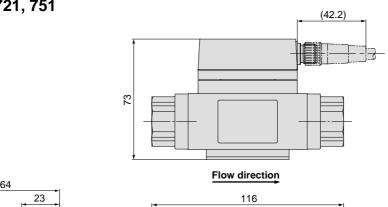
Parts list

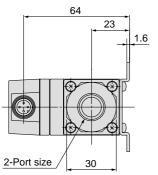
No.	Description	Material
1	Attachment	ADC
2	Seal	NBR
3	Spacer	PBT
4	Mesh	Stainless steel
5	Body	PBT
6	Sensor	PBT

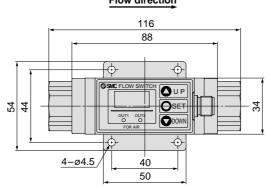
Dimensions: Integrated Display Type for Air











Connector pin numbers

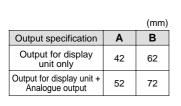


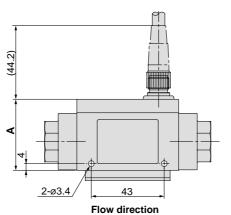
Pin no.	Pin description	
1	DC(+)	
2	OUT2	
3	DC(-)	
4	OUT1	

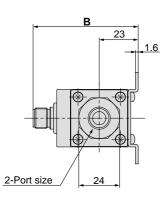
Series PF2A

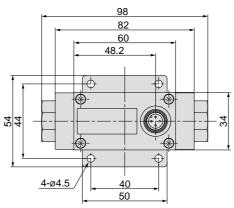
Dimensions: Remote Type Sensor Unit for Air

PF2A510, 550



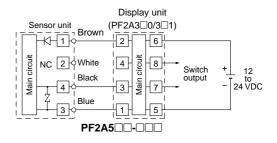


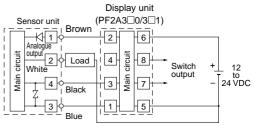




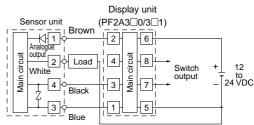
Internal circuits and wiring examples

1 to 8 are the terminal numbers.



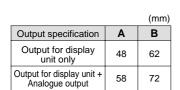


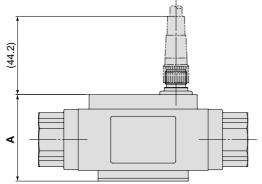
Load is an analogue input equipment such as a voltmeter. **PF2A5** — - - (With voltage output type)

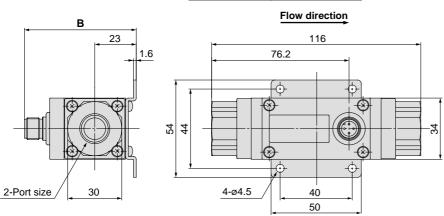


Load is an analogue input equipment such as a voltmeter. **PF2A5** — - — — - 2 (With voltage output type)

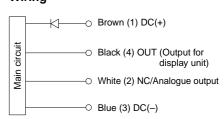
PF2A511, 521, 551







Wiring



 Use this sensor by connecting it to a SMC remote type display unit Series PF2A2□□/3□□.

Connector pin numbers



Pin no.	Pin description
1	DC(+)
2	NC/Analogue output
3	DC(-)
4	OUT

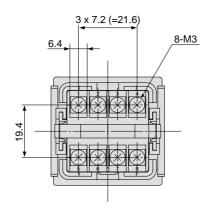


Dimensions: Remote Type Display Unit for Air

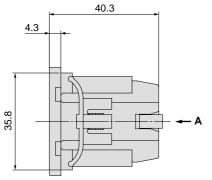
PF2A3□□-A Panel mounting type

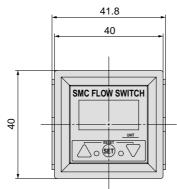
Panel fitting dimensions 36 *0.5 98 Panel fitting dimensions

 \ast The applicable panel thickness is 1 to 3.2 mm.



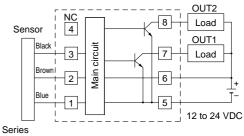




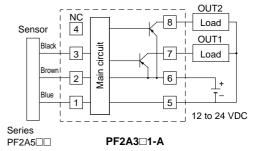


Internal circuits and wiring examples

1 to 8 are the terminal numbers.

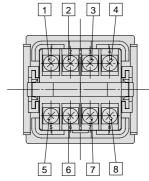


PF2A5□□ **PF2A3**□**0-A**

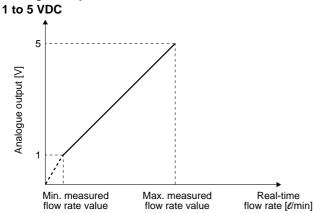


* Do not connect the white wire of the sensor to 3.

Terminal block numbers

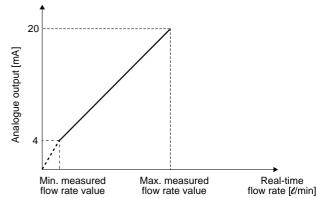


Analogue output



	Normal of	condition	Standard condition		
Part no.	Min. measured flow rate value [<i>l</i> /min]	Max. measured flow rate value [d/min]	Min. measured flow rate value [ℓ/min]	Max. measured flow rate value [t/min]	
PF2A510-□-1	1	10	1.1	10.7	
PF2A550-□-1	5	50	5.4	53.5	
PF2A511-□-1	10	100	11	107	
PF2A521-□-1	20	200	21	214	
PF2A551-□-1	50	500	54	535	

4 to 20 mADC



	Normal of	condition	Standard condition		
Part no.	Min. measured flow rate value [d/min]	Max. measured flow rate value [t/min]	Min. measured flow rate value [t/min]	Max. measured flow rate value [t/min]	
PF2A510-□-2	1	10	1.1	10.7	
PF2A550-□-2	5	50	5.4	53.5	
PF2A511-□-2	10	100	11	107	
PF2A521-□-2	20	200	21	214	
PF2A551-□-2	50	500	54	535	

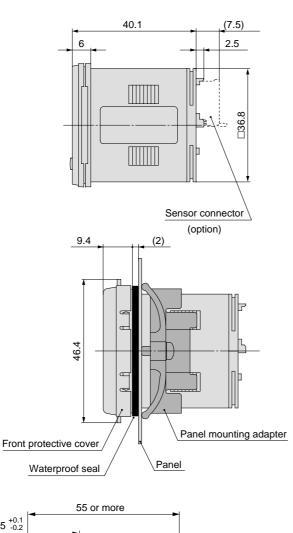


Series PF2A

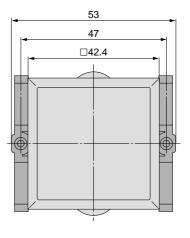
Dimensions: Remote Type Display Unit for Air (4-channel Flow Monitor)

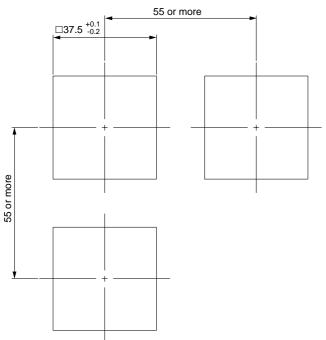
PF2A200, 201

Front protective cover + Panel mounting



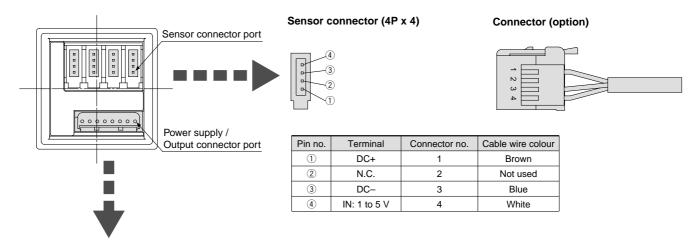




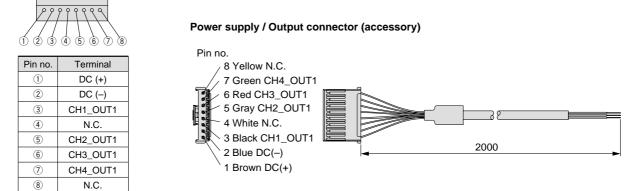


Panel fitting dimensions
Applicable panel thickness: 0.5 to 8 mm

Dimensions: Remote Type Display Unit for Air (4-channel Flow Monitor)



Power supply / Output connector (8P)



Internal circuits and wiring examples PF2A200

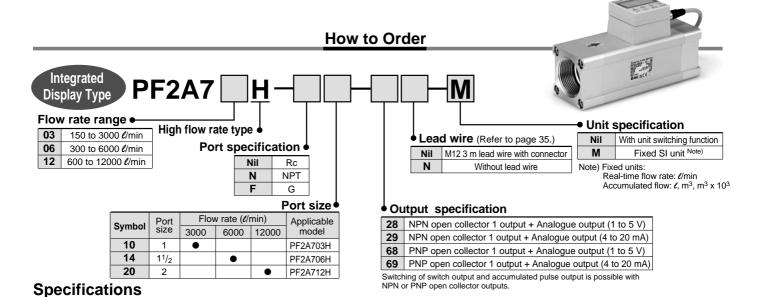
PF2A201 DC (+) DC (+) (Brown) (Brown) Sensor NC 2 4 4 4 24 VDC CH1_OUT1 CH1_OUT1 \pm 24 VDC Load (Black) (Black) 4 Load Sensor NC 2 NC 2 Main circuit CH2_OUT1 CH2_OUT1 (Gray) (Gray) -oad Sensor Sensor CH3_OUT1 CH3_OUT1 (Red) NC 2 NC (Red) CH4_OUT1 CH4_OUT1 Sensor (Green) (Green) Load NC₂ DC (-)

For Air

Digital Flow Switch/High Flow Rate Type

Series PF2A

Refer to <u>www.smcworld.com</u> for details of products compatible with overseas standards.



Mode	ı		PF2A703H	PF2A706H	PF2A712H					
Measi	ured fluic	I	Dry air							
Detec	tion type		Heater type							
Rated	l flow ran	ge Note 1)	150 to 3000 <i>e</i> /min	300 to 6000 ℓ/min	600 to 12000 ℓ/min					
	num set u		5 ℓ /min	10 &	min min					
	Note 2)	Real-time flow rate		ℓ /min, CFM						
Displa	ay units	Accumulated flow		ℓ , m ³ , m ³ x 10 ³ , ft ³ , ft ³ x 10 ³ , ft ³ x 10 ⁶						
Opera	ating pres	ssure range		0.1 to 1.5 MPa						
Proof	pressure)		2.25 MPa						
Press	ure loss			20 kPa (at maximum flow rate)						
Accur	mulated f	low range		0 to 9,999,999,999 ℓ						
Linea	rity Note 3)			±1.5% F.S. or less (0.7 MPa, at 20°C)						
Repea	atability		±1.0% F.S. or less (0.7 M	MPa, at 20°C), ±3.0% of F.S. or less in	case of analogue output					
Press	ure char	acteristics	±1.5% F	S. or less (0.1 to 1.5 MPa, based on 0	0.7 MPa)					
Temp	erature c	haracteristics	±2.0% F.S. or less (0 to 50°C, based on 25°C)							
		Switch output Note 4)	NPN open collector Max. load current: 80 mA; Max. applied voltage: 30 V; Internal voltage drop: 1 V or less (with load current of 80 mA)							
		Switch output ****	PNP open collector Max. load current: 80 mA; Internal voltage drop: 1.5 V or less (with load current of 80 mA)							
Outpu		Accumulated Note 4)	NPN or PNP open collector Flow rate per pulse: 100 d/pulse, 10.0 ft ³ /pulse							
specii	fications	pulse output	ON time per pulse width: 50 msec							
		Analogue output Note 5)	Output voltage: 1 to 5 V; Load impedance: 100 kΩ or more							
Daara			Output current: 4 to 20 mA; Load impedance: 250 Ω or less							
	onse time)	1 sec. or less							
Hyste			Hysteresis mode: Variable (can be set from 0); Window comparator mode: (can be set from 0 to 3% F.S.)							
	r supply		24 VDC (ripple ±10% or less)							
	nt consu	mption	150 mA or less IP65							
On		emperature range								
e Op	thstand v	<u> </u>	0 to 50°C (with no freezing and condensation)							
ins day	sulation re		1000 VAC for 1 min. between external terminal and case							
	oration re		50M Ω (500 VDC Mega) between external terminal and case							
M Im	pact resis		10 to 500 Hz with a 1.5 mm amplitude or 98 m/s ² acceleration, in each X, Y, Z direction for 2 hrs, whichever is smaller. 490 m/s ² in X, Y, Z directions 3 times each							
	ise resist		490 m/s² in X, Y, Z directions 3 times each 1000 Vp-p, Pulse width 1 µs, Rise time 1 ns							
Weigh		unio C	1.1 kg (without lead wire)	1.3 kg (without lead wire)	2.0 kg (without lead wire)					
_	size (Rc, I	NPT G)	1.1 kg (without lead wire)	1.3 kg (without lead wire)	2.0 kg (without lead wire)					

Note 1) Flow rate display can be switched between the basic condition of 0°C, 101.3 kPa and the standard condition (ANR) of 20°C, 101.3 kPa, and 65% RH.

Note 4) Switch output and accumulated pulse output selections are made using the button controls. Note 5) The analogue output operates only for real-time flow rate, and does not operate for accumulated flow



Note 2) For digital flow switch with unit switching function. (Fixed SI unit [(t/min, or t, m³ or m³ x 10³)] will be set for switch type without the unit switching function.)

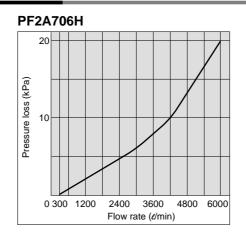
Note 3) The high flow rate type is CE marked; however, the linearity with applied noise is $\pm 5\%$ F.S. or less.

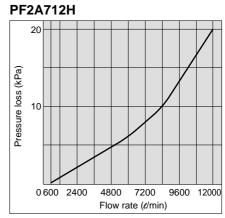
Flow Characteristics (Pressure Loss)

PF2A703H 20 (eAy) sol 10

1200

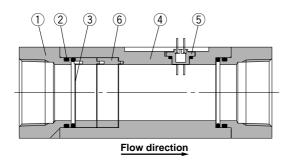
Flow rate (\ell/min)





Construction

0150 600



1800 2400 3000

Parts list

No.	Description	Material	Note
1	Attachment	Aluminum alloy	Anodized
2	Seal	HNBR	_
3	Mesh	Stainless steel	_
4	Body	Aluminum alloy	Anodized
5	Sensor	PPS	_
6	Spacer	PBT	_

Series PF2A

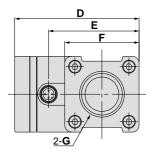
Dimensions

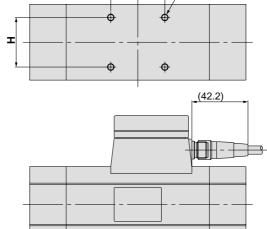
PFA703H, 706H, 712H

Connector pin numbers

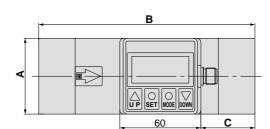
Pin no.	Pin description	
1	DC(+)	
2	Analogue output	
3	DC(-)	
4	OUT1	



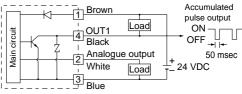




4-I thread with depth J

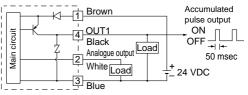


Internal circuits and wiring examples



Load is an analogue input equipment such as a voltmeter, ammeter.

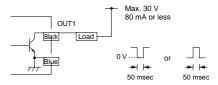
PF2A7□□H-□□-²⁸₋₂₉ (-M)



Load is an analogue input equipment such as a voltmeter, ammeter.

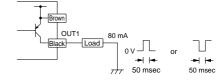
PF2A7□□H-□□-⁶⁸₆₉ (-M)

Accumulated pulse output wiring examples



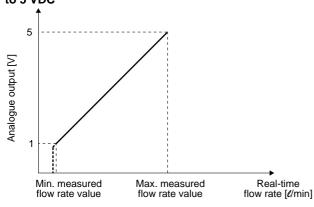
PF2A7□□H-□□-²⁸₋₂₉ (-M)

Model	Α	В	С	D	Е	F	G	Н	1	J
PF2A703H	55	160	40	92	67	55	Rc1, NPT1, G1	36	M5	8
PF2A706H	65	180	45	104	79	65	Rc1 ¹ / ₂ , NPT1 ¹ / ₂ , G1 ¹ / ₂	46	M6	9
PF2A712H	75	220	55	114	89	75	Rc2, NPT2, G2	56	M6	9



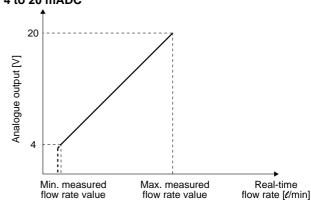
PF2A7□□H-□□-⁶⁸₆₉ (-M)

Analogue output 1 to 5 VDC



Part no.	Min. measured flow rate value [ℓ/min]	Max. measured flow rate value [ℓ/min]
PF2A703H-□-28 PF2A703H-□-68		3000
PF2A706H-□-28 PF2A706H-□-68		6000
PF2A712H-□-28 PF2A712H-□-68	600	12000

4 to 20 mADC



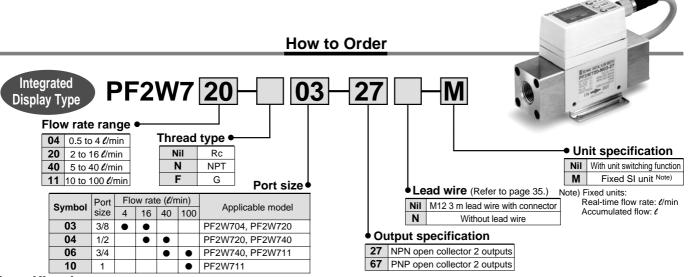
Part no.	Min. measured flow rate value [ℓ/min]	Max. measured flow rate value [ℓ/min]
PF2A703H-□-29 PF2A703H-□-69		3000
PF2A706H-□-29 PF2A706H-□-69		6000
PF2A712H-□-29 PF2A712H-□-69		12000



For Water **Digital Flow Switch**

Series PF2W Refer to www.sr products compa

Refer to www.smcworld.com for details of products compatible with overseas standards.



	del		PF2W704	PF2W720	PF2W740	PF2W711	
Measured fluid			11211104	Wai	-	11241711	
Flow rate measurement range			0.35 to 4.5 ℓ/min	1.7 to 17.0 <i>e</i> /min	3.5 to 45 <i>l</i> /min	7 to 110 ℓ/min	
	flow rate		0.35 to 4.5 <i>e</i> /min	1.7 to 17.0 <i>t</i> /min	3.5 to 45 ℓ/min	7 to 110 <i>t</i> /min	
-	ted flow rai		0.5 to 4 <i>e</i> /min	2 to 16 <i>l</i> /min	5 to 40 <i>l</i> /min	10 to 100 <i>e</i> /min	
-	nimum set		0.05 ℓ/min	0.1 ℓ /min	0.5 ℓ /min	1 <i>e</i> /min	
		e exchange value (Pulse width: 50 ms)	0.05 ℓ/pulse	0.1 ℓ/pulse	0.5 ℓ/pulse	1 <i>l</i> /pulse	
		id temperature		0 to 5	•		
	earity	P		±5% F.S. or less		±3% F.S. or less	
	peatability			±3% F.S. or less		±2% F.S. or less	
		characteristics Note 1)		±5% F.S. or less (0 to 5	50°C, based on 25°C)		
Cu	rrent consi	umption (No load)		70 mA or less	,	80 mA or less	
We	ight Note 2)	· · · · · ·	460 g	520 g	700 g	1150 g	
Ро	rt size (Rc,	NPT, G)	3/8	3/8, 1/2	1/2, 3/4	3/4, 1	
Def	tection type	е	Karman vortex				
Ind	icator light	t	3-digit, 7-segment LED				
D:	Note 3)	Real-time flow rate	∉min, gal(US)/min				
Display units Accumulated flow			l, gal(US)				
-		essure range	0 to 1 MPa				
	of pressur		1.5 MPa				
		flow range Note 4)	0 to 999999 <i>t</i>				
Am		perature range	Operating: 0 to 50°C, Stored: –25 to 85°C (with no freezing and condensation) NPN open collector: Maximum load current: 80 mA; Internal voltage drop: 1 V or less (with load current of 80 mA); Maximum applied voltage: 30 V; 2 outputs				
	put Note 5)	Switch output	·	<u> </u>			
spe	cifications	Accumulated pulse output	PNP open collector: Maximum load current: 80 mA; Internal voltage drop: 1.5 V or less (with load current of 80 mA); 2 outputs NPN or PNP open collector (same as switch output)				
Sta	tus LED's			Illuminates when output is ON			
Re	sponse tim	ie		1 sec. o	or less		
Ну	steresis		Hysteresis mode:	Variable (can be set from 0), V	Window comparator mode No	ote 6): 3-digit fixed	
Po	wer supply	voltage	12 to 24 VDC (ripple ±10% or less)				
	Enclosure		IP65				
Operating temperature range			0 to 50°C				
Resistance	Withstand	l voltage		1000 VAC for 1 min. between	n external terminal and case		
sist	Insulation	resistance		2 or more (500 VDC Mega) be			
Vibration resistance 10 to 500 Hz with a 1.5 mm amplitude or				mplitude or 98 m/s ² accelerati	litude or 98 m/s² acceleration in each X, Y, Z direction for 2 hrs, whichever is smaller.		
_	Impact res	sistance		490 m/s ² in X, Y, Z dir	rections 3 times each		
	Noise resi	stance		1000 Vp-p, Pulse width	h 1 μs, Rise time 1 ns		



Note 1) In the case of PF2W711, ±3% of F.S. or less (15°C to 35°C, based on 25°C). Note 2) Without lead wire.

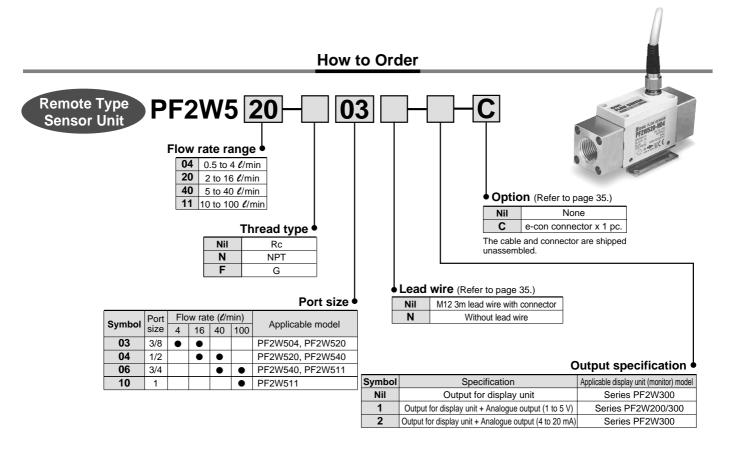
Note 3) For digital flow switch with unit switching function. (Fixed SI unit [//min or /] will be set for switch type without the unit switching function.)

Note 4) Accumulated flow rate is reset when the power supply turns OFF. Note 5) Switch output and accumulated pulse output can be selected during initial setting.

Note 6) Window comparator mode — Since hysteresis will reach 3 digits, keep P_1 and P_2 or n_1 and n_2 apart by 7 digits or more.

(In case of output OUT2, n_1, 2 to be n_3, 4 and P_1, 2 to be P_3, 4.) Note 7) This product conforms to the CE mark.

For Water Digital Flow Switch Series PF2W



Specifications

Model		PF2W504	PF2W520	PF2W540	PF2W511	
Ме	asured fluid		Wa	ater		
De	tection type		Karma	n vortex		
Ra	ted flow range	0.5 to 4 ℓ/min	2 to 16 ℓ/min	5 to 40 <i>l</i> /min	10 to 100 ℓ/min	
Op	erating pressure range		0 to 1	l MPa		
Wi	thstand pressure		1.5	MPa		
Ope	erating fluid temperature		0 to 50°C		0 to 50°C	
Lir	nearity Note 1)		±5% F.S. or less		±3% F.S. or less	
Re	peatability Note 1)		±3% F.S. or less		\pm 1% F.S. or less (connected with PF2W33 \square) \pm 3% F.S. or less (connected with PF2W2 \square \square)	
Ten	perature characteristics	±2% F.S. or les	ss (15 to 35°C based on 25°C)	, ±3% F.S. or less (0 to 50°C,	based on 25°C)	
ote 2)	Output for display unit		se output, N channel, open drainations: Maximum load current of			
Output Note 2)	Analogue output	Lin	Voltage output 1 to 5 V Linearity: $\pm 5\%$ F.S. or less; allowable load resistance: 100 k Ω or more.			
Out	n naiogae carpar	Current output 4 to 20 mA Linearity: $\pm 5\%$ F.S. or less; allowable load resistance: 300 Ω or less with 12 VDC, 600 Ω or less with 24 VDC				
Ро	wer supply voltage		12 to 24 VDC (ripple ±10% or less)			
Cur	rent consumption (No load)		20 mA	or less		
	Enclosure		IF	P65		
_ n	Operating temperature range	Opera	ting: 0 to 50°C, Stored: -25 to 85	5°C (with no freezing and conde	ensation)	
ınce	Withstand voltage	1000 VAC for 1 min. between external terminal and case				
ista	Insulation resistance	50M Ω or more (500 VDC Mega) between external terminal and case				
Withstand voltage 1000 VAC for 1 min. between external terminal and case Insulation resistance 50M Ω or more (500 VDC Mega) between external terminal and case Vibration resistance 10 to 500 Hz with a 1.5 mm amplitude or 98 m/s² acceleration, whichever is smaller.					4.9 m/s ²	
	Impact resistance					
Noise resistance 1000 Vp-p, Pulse width 1 μs, Rise time 1				lth 1 μs, Rise time 1 ns		
We	eight Note 3)	410 g	470 g	650 g	1,100 g	
Ро	rt size (Rc, NPT, G)	3/8	3/8, 1/2	1/2, 3/4	3/4, 1	

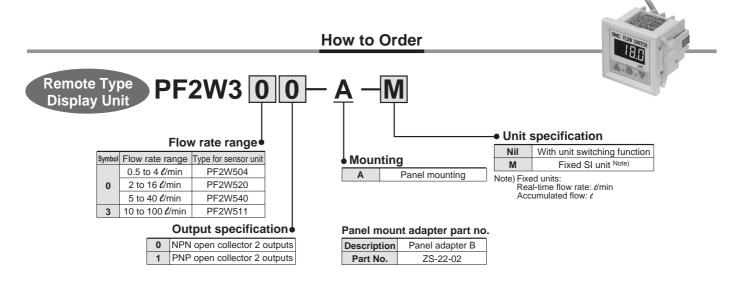
Note 1) The system accuracy when combined with PF2W2 \square /3 \square .

Note 2) Output system can be selected during initial setting.

Note 3) Without lead wire. (Add 20 g for the types of analogue output whether voltage or current output selected.)

Note 4) The sensor unitis conforms to the CE mark.





Mod	Model PF2W300/301 PF2W			PF2W330/331		
Flow ra	ite measurement range Note 1)	0.35 to 4.5 ℓ/min	1.7 to 17.0	ℓ/min	3.5 to 45 ℓ/min	7 to 110 ℓ/min
Set fl	low rate range Note 1)	0.35 to 4.5 ℓ/min	1.7 to 17.0	ℓ/min	3.5 to 45 ℓ/min	7 to 110 ℓ/min
Minir	mum set unit Note 1)	0.05 ℓ /min	0.1 <i>l</i> /mi	n	0.5 ℓ /min	1 ℓ/min
	ulated pulse flow rate exchange Pulse width: 50 ms) Note 1)	0.05 // pulse	0.1 <i>U</i> /puls	se	0.5 ℓ/pulse	1 ℓ/pulse
Note 2			•	ℓ/min, ga	I(US)/min	
units	Accumulated flow			ℓ, ga	I(US)	
Accun	nulated flow range Note 3)			0 to 99	99999 ℓ	
Line	arity Note 4)		±5% F.S.	or less		±3% F.S. or less
Repe	eatability Note 4)		±3% F.S.	or less		±1% F.S. or less
Temp	erature characteristics	±2% F.S. or le	ess (0 to 50°C, base	ed on 25°C),	±1% F.S. or less (15 to 35°C, ba	sed on 25°C)
Curren	nt consumption (No load)		50 mA (or less		60 mA or less
Weig	ght			45	5 g	
Output Note 5) specifications	Switch output	NPN open collector (PF2W3	300, PF2W330)	Maximum load current: 80 mA Internal voltage drop: 1 V or less (with load current of 80 mA) Maximum applied voltage: 30 V 2 outputs		
Output specifi		PNP open collector (PF2W3	301, PF2W331)	Maximum load current: 80 mA Internal voltage drop: 1.5 V or less (with load current of 80 mA) 2 outputs		
	Accumulated pulse output		NPN or PNP	open collect	or (same as switch output)	
Er	nclosure			IP	40	
	erating temperature range	Operati	ing: 0 to 50°C, Store	ed: –25 to 85	5°C (with no freezing and conden	sation)
N S	ithstand voltage		1000 VAC for 1	min. betwee	n external terminal and case	
Resistance in its	sulation resistance	50M Ω or more (500 VDC Mega) between external terminal and case				
ly Vi	bration resistance	10 to 500 Hz with a 1.5 mm amplitude or 98 m/s ² acceleration in each X, Y, Z direction for 2 hrs, whichever is small				
	npact resistance	490 m/s ² in X, Y, Z directions 3 times each				
No	oise resistance	1000 Vp-p, Pulse width 1 μs, Rise time 1 ns				
Indicator light				3-digit, 7-segment LED		
Statu	us LED's		Illuminates whe	n output is O	N, OUT1: Green; OUT2: Red	
Pow	er supply voltage		12 to	24 VDC (rip	ple ±10% or less)	
Response time 1 sec. or less						
Hyet	eresis	Hysteresis mod	de: Variable (can be	e set from 0)	Window comparator mode: 3-di	git fixed Note 6)



Note 1) Values vary depending on each set flow rate range.

Note 2) For digital flow switch with unit switching function. (Fixed SI unit [e/min or e] will be set for switch types without the unit switching function.)

Note 3) Accumulated flow rate is reset when the power supply turns OFF.

Note 4) The system accuracy when combined with PF2W5

Note 5) Switch output and accumulated pulse output can be selected during initial setting.

Note 6) Window comparator mode — Since hysteresis (H) will reach 3 digits, keep P_1 and P_2 or n_1 and n_2 apart by 7 digits or more. (In case of output OUT2, n_1, 2 to be

n_3, 4 and P_1, 2 to be P_3, 4.)

Note 7) The display unit conforms to the CE mark.

For Water Digital Flow Switch Series PF2W

How to Order



PF2W20 ___M _

Output specification •

Accessory / Power supply output cable (2 m)

0 NPN4 outputs
1 PNP4 outputs

Unit specification

Nil With unit switching function

M Fixed SI unit Note)

Note) Fixed units: Real-time flow rate: ℓ/min Accumulated flow: ℓ Option 2 (Refer to page 35.)

Nil None
4C Sensor connector (4 pc.)

Option 1 (Refer to page 35.)

	,
Nil	None
Α	Panel mounting
В	Front protective cover + Panel mounting

Connectable remote type sensor part is PF2W5□□-□-1 (with analogue output 1 to 5 V).

Mod	del		PF2W200/201				
App	Applicable flow rate sensor PF2W504/504T-□-1 PF2W520/520T-□-1			PF2W540/540T-□-1	PF2W511-□-1		
Flov	v rate meas	surement range Note 1)	0.35 to 4.50 ℓ/min	1.7 to 17.0	ℓ/min	3.5 to 45.0 ℓ/min	7 to 110 ℓ/min
	Set flow rate range Note 1)		0.35 to 4.50 ℓ/min	1.7 to 17.0	ℓ/min	3.5 to 45.0 ℓ/min	7 to 110 ℓ/min
Min	imum set	unit Note 1)	0.05 ℓ /min	0.1 // mi	n	0.5 ℓ /min	1 <i>e</i> /min
		Ilse flow rate exchange Ith: 50 ms) Note 1)	0.05 ℓ /pulse	0.1 ℓ /pul	se	0.5 ℓ/pulse	1 <i>l</i> /pulse
	Note 1)	Real-time flow rate			ℓ/min, ga	I(US)/min	
Dis	olay units	Accumulated flow			ℓ, ga	I(US)	
Acc	umulated	flow range Note 1)		0 to 9	99999 ℓ , 0 t	o 999999 gal(US)	
Pov	ver supply	voltage	24 VI	DC (ripple ±10% c	or less) (Wit	h power supply polarity prote	ction)
Cur	rent consu	umption	55 m	A or less (Note inc	cluding the	current consumption of the se	ensor)
Pov	ver supply	voltage for sensor		Sam	e as [Powe	r supply voltage]	
Pow	er supply c	urrent for sensor Note 2)	Max. 110 mA	(However, the tot	al current fo	or the 4 inputs is 440 mA max	imum or less.)
Sen	sor input			1 to 5 VDC (Input imped	dance: Approx. 800K Ω)	
	No. of	finputs			4 in	puts	
	Input	protection		E	xcess volta	ge protection	
Note 3)	Switch output (Real-time switch output,		NPN open collector	Maximum load current: 80 mA NPN open collector (PF2W200) Internal voltage drop: 1 V or less (with load current of 80 mA) Maximum applied voltage: 30 V		oad current of 80 mA)	
,	accumulated switch output) Accumulated pulse output No. of outputs Output protection		PNP open collector (PF2W201) Maximum load current: 80 mA Internal voltage drop: 1 V or less (with load current of 80 mA)				
Į,	Accumulated pulse output		NPN open collector or PNP open collector (same as switch output)				
E	No. of	foutputs		4 outpu	<u> </u>	per 1 sensor input)	
	^σ Outpι	ut protection				it protection	
_	teresis		Hysteresis mode: Variable (can be set from 0), Window comparator mode: Fixed (3-digits)				
	ponse tim		1s or less				
	earity Note 4		±5% F.S. or less				
	eatability		±3% F.S. or less				
Ten	perature (characteristics			•	50°C, based on 25°C)	
	play metho	od	For measured value display: 4-digits, 7-segment LED (Orange) For channel display: 1-digit, 7-segment LED (Red)				
Sta	tus LED's					ut is ON OUT1: Red	
	Enclosure					d IP40 for the remaining parts	
၂၁	© Operating temperature range					°C (with no freezing and cond	· · · · · · · · · · · · · · · · · · ·
star		humidity range				5%RH (with no condensation)	
Resistance		resistance				ach X, Y, Z direction for 2 hrs, which	()
~	Impact re		980 m/s ² in X, Y, Z directions 3 times each (de-energised)			<u> </u>	
	Noise res	istance	500 Vp-p, Pulse width 1 μs, Rise time 1 ns				
	nection		Power supply / Output connection: 8P connector, Sensor connection: 4P connector (e-con)				
	erial		Housing: PBT, Display: PET, Backside rubber: CR				
Wei	ght		6	60 g (Except for a	ny accessoi	ries that are shipped together)

Note 1) Fixed SI unit [l/min or l] will be set for switch types without the unit switching function. ("-M" is suffixed at the end of part number.) Accumulated flow is reset when the power supply turns OFF.



Note 2) If Vcc side on sensor input connector part is short-circuited with 0V side, the flow monitor inside will be damaged.

Note 3) Switch output and accumulated pulse output can be selected during initial setting.

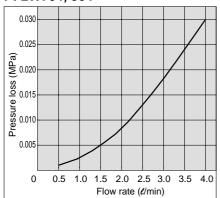
Note 4) The system accuracy when combined with applicable flow sensor.

Note 5) This product conforms to the CE mark.

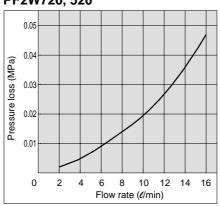
Series PF2W

Flow Characteristics (Pressure Loss)

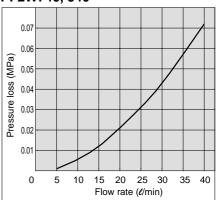
PF2W704, 504



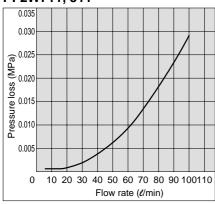
PF2W720, 520



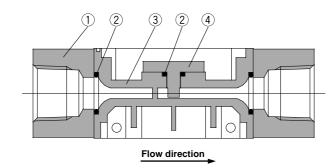
PF2W740, 540



PF2W711, 511



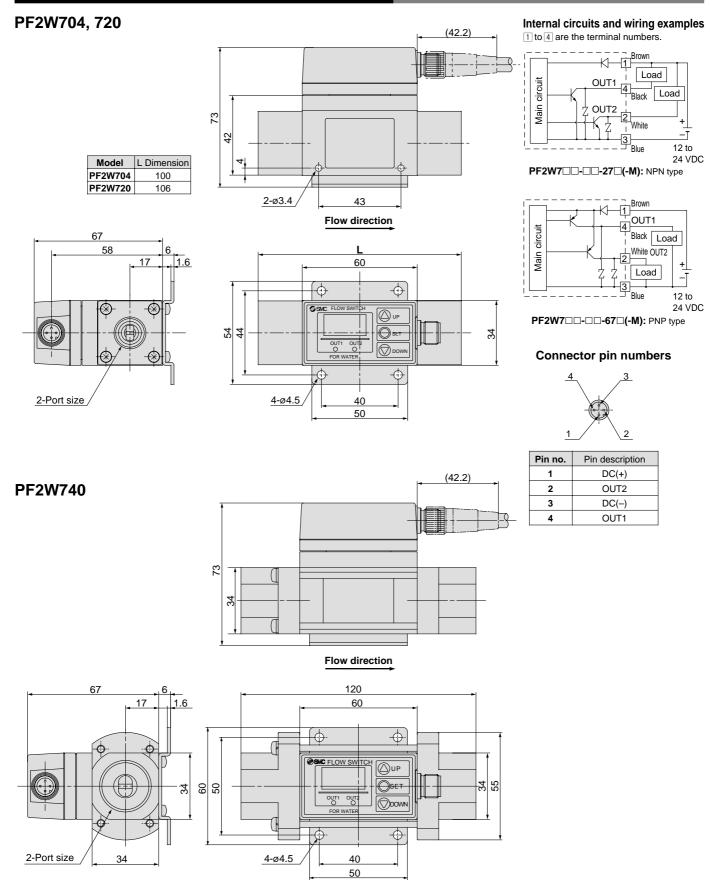
Sensor Unit Construction



Parts list

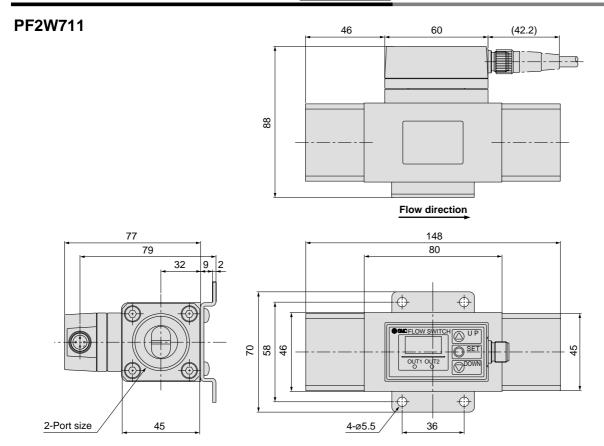
No.	Description	Material
1	Attachment	Stainless steel
2	Seal	NBR
3	Body	PPS
4	Sensor	PPS

Dimensions: Integrated Display Type for Water



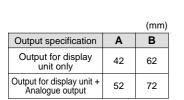
Series PF2W

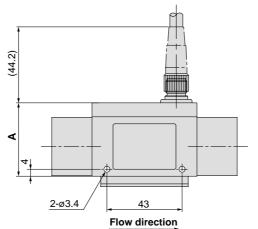
Dimensions: Integrated Display Type for Water

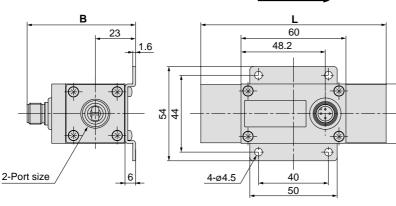


Dimensions: Remote Type Sensor Unit for Water

PF2W504, 520-□(N)-□

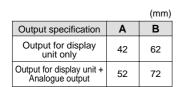


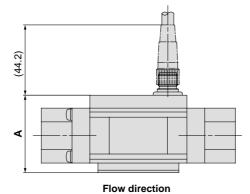




Model	L dimension
PF2W504	100
PF2W520	106

PF2W540-□(N)-□

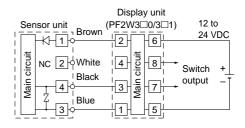




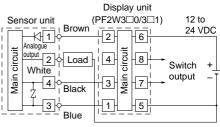
	-	
В	120	
23	60 48.2	34
2-Port size 6	4-ø4.5	

Internal circuits and wiring examples

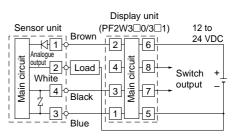
1 to 8 are the terminal numbers.



PF2W5□□-□□□



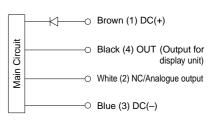
Load is an analogue input equipment such as a voltmeter. **PF2W5** — - — (With voltage output type)



Load is an analogue input equipment such as a voltmeter. **PF2W5** —-———-2 (With voltage output type)

Wiring

34



Use this sensor by connecting it to a SMC remote type display unit Series PF2W2□□/3□□.

Connector pin numbers

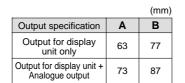


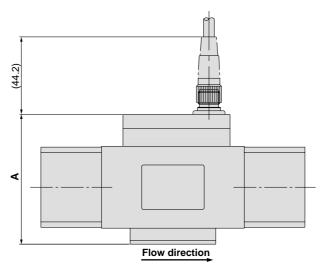
Pin no.	Pin description		
1	DC(+)		
2	NC/Analogue output		
3	DC(-)		
4	OUT		

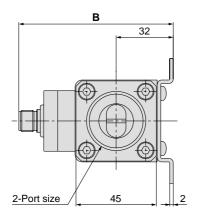
Series PF2W

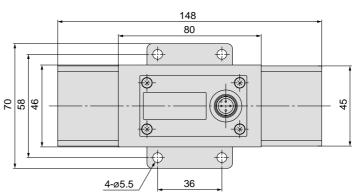
Dimensions: Remote Type Sensor Unit for Water

PF2W511-□(N)-□

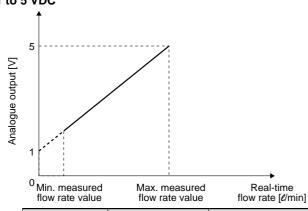






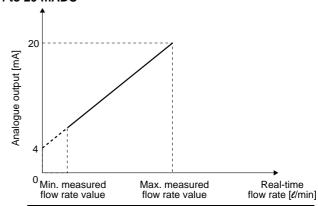


Analogue output 1 to 5 VDC



Part no.	Min. measured flow rate value [ℓ/min]	Max. measured flow rate value [ℓ/mi	
PF2W504-□-1	0.5	4	
PF2W520-□-1	2	16	
PF2W540-□-1	5	40	
PF2W511-□-1	10	100	

4 to 20 mADC

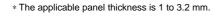


Part no.	Min. measured flow rate value [ℓ/min]	Max. measured flow rate value [l/min]
PF2W504-□-2	0.5	4
PF2W520-□-2	2	16
PF2W540-□-2	5	40
PF2W511-□-2	10	100

Dimensions: Remote Type Display Unit for Water

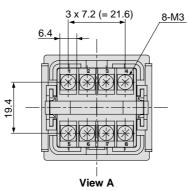
PF2W3□□-A Panel mounting type

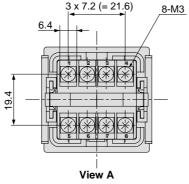
Panel fitting dimension 36^{+0.5} +0.5 36

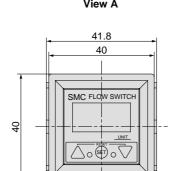


4.3

35.8

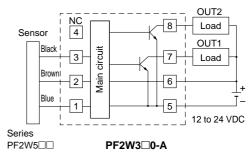


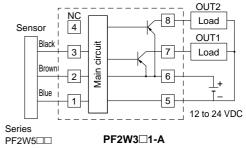




Internal circuits and wiring examples

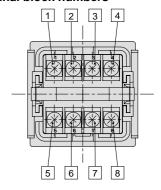
1 to 8 are the terminal numbers.





* Do not connect the white wire of the sensor to 3.

Terminal block numbers

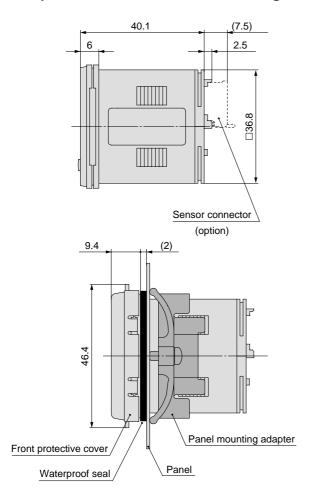


Series PF2W

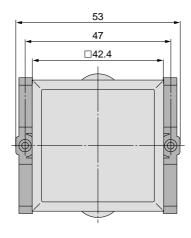
Dimensions: Remote Type Display Unit for Water (4-channel Flow Monitor)

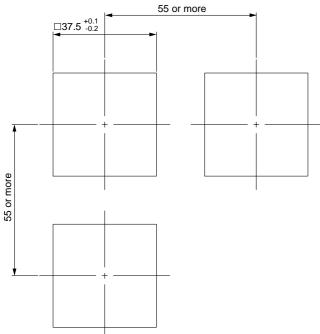
PF2W200, 201

Front protective cover + Panel mounting



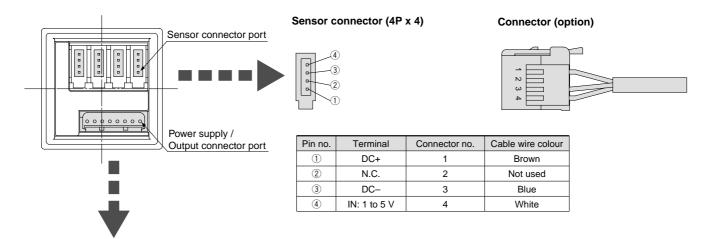




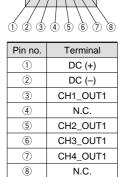


Panel fitting dimensions
Applicable panel thickness: 0.5 to 8 mm

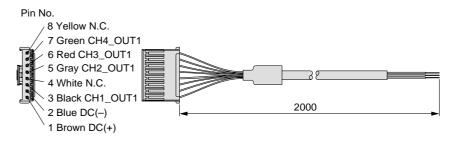
Dimensions: Remote Type Display Unit for Water (4-channel Flow Monitor)



Power supply / Output connector (8P)



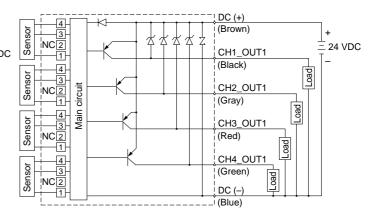
Power supply / Output connector (accessory)



Internal circuits and wiring examples PF2W200

DC (+) (Brown) NC 2 CH1_OUT1 24 VDC (Black) 4 circuit CH2_OUT1 NC2 (Gray) 1 Main Sensor CH3_OUT1 (Red) NC 2 CH4_OUT1 (Green) DC (-)

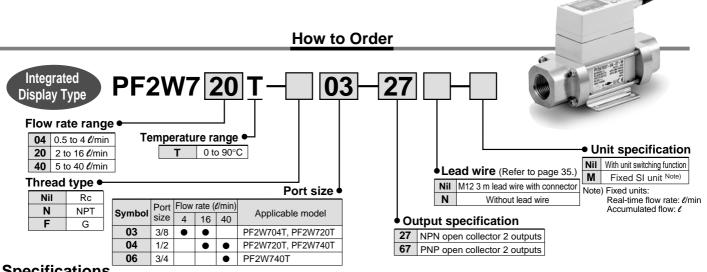
PF2W201



For Water

Digital Flow Switch/High Temperature Fluid Type

Series PF2W



Mode	el	PF2W704T	PF2W720T	PF2W740T	
Meas	sured fluid	Water, Mixture of water (50%) and ethylene glycol (50%)			
Flow rate measurement range		0.35 to 4.5 ℓ/min	1.7 to 17.0 <i>l</i> /min	3.5 to 45 ℓ/min	
	low rate range	0.35 to 4.5 ℓ/min	1.7 to 17.0 <i>e</i> /min	3.5 to 45 ℓ/min	
Rate	d flow range	0.5 to 4 ℓ/min	2 to 16 ℓ/min	5 to 40 <i>l</i> /min	
Minii	num set unit	0.05 ℓ /min	0.1 <i>l</i> /min	0.5 ℓ /min	
Accumi	lated pulse flow rate exchange value (Pulse width: 50 ms)	0.05 ℓ /pulse	0.1 ℓ/pulse	0.5 ℓ /pulse	
Oper	ating fluid temperature		0 to 90°C (with no cavitation)		
Line	arity		±5% F.S. or less		
	eatability		±3% F.S. or less		
Tem	perature characteristics Note 1)	±5%	F.S. or less (0 to 90°C, based on 25	5°C)	
	ent consumption (No load)		70 mA or less		
Weig	ht Note 2)		710 g		
Port	size (Rc, NPT, G)	3/8	3/8, 1/2	1/2, 3/4	
Dete	ction type		Karman vortex		
Indic	ator light		3-digit, 7-segment LED		
Dien	lay units Note 3) Real-time flow rate	ℓ/min, gal(US)/min			
	Accumulated flow	ℓ, gal(US)			
	ating pressure range	0 to 1 MPa			
	stand pressure	1.5 MPa			
Accı	ımulated flow range Note 4)	0 to 999999 ℓ			
Note 5)	Switch output	NPN open collector Maximum load current: 80 mA; Internal voltage drop: 1 V or less (with load current of 80 mA) Maximum applied voltage: 30 V; 2 outputs			
Output Note 5) specifications	Switch output	PNP open collector Maximum load 2 outputs	d current: 80 mA; Internal voltage drop: 1.5	V or less (with load current of 80 mA);	
9 g	Accumulated pulse output	NPN or PNP open collector (same as switch output)			
	ıs LED's	Illuminates	when output is ON OUT1: Green; (OUT2: Red	
Resp	onse time		1 sec. or less		
Hyst	eresis	Hysteresis mode: Variable (c	an be set from 0); Window compara	tor mode Note 6): 3-digit fixed	
Pow	er supply voltage		12 to 24 VDC (ripple ±10% or less)		
	Enclosure		IP65		
بو	Operating temperature range	Operating: 0 to 50°C,	Stored: -25 to 85°C (with no freezing	ng and condensation)	
Resistance	Withstand voltage		for 1 min. between external termina		
sta	Insulation resistance		(500 VDC Mega) between external t		
esi	Vibration resistance		or 98 m/s ² acceleration in each X, Y, Z d		
Ř	Impact resistance	490 m/s ² in X, Y, Z directions 3 times each			
	Noise resistance	1000 Vp-p, Pulse width 1 μs, Rise time 1 ns			

Note 1) $\pm 5\%$ F.S. or less (0 to 50°C, based on 25°C), $\pm 3\%$ F.S. or less (15 to 35°C, based on 25°C)



Note 2) Without lead wire.

Note 3) For digital flow switch with unit switching function. (Fixed SI unit [l/min or l] will be set for switch type without the unit switching function.)

Note 4) Accumulated flow rate is reset when the power supply turns OFF.

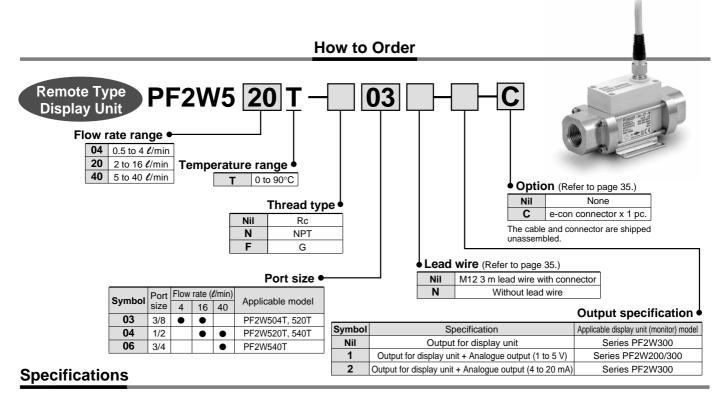
Note 5) Switch output and accumulated pulse output can be selected during initial setting.

Note 6) Window comparator mode — Since hysteresis will reach 3 digits, keep P_1 and P_2 or n_1 and n_2 apart by 7 digits or more.

⁽In case of output OUT2, n_1, 2 to be n_3, 4 and P_1, 2 to be P_3, 4.)

Note 7) The flow switch conforms to the CE mark.

For Water Digital Flow Switch Series PF2W



Model		PF2W504T	PF2W504T PF2W520T PF2W540T		
Measured fluid		Water, Mixture of water (50%) and ethylene glycol (50%)			
Det	ection type		Karman vortex		
Rat	ed flow range	0.5 to 4 ℓ/min	2 to 16 ℓ/min	5 to 40 <i>l</i> /min	
Ope	rating pressure range		0 to 1 MPa		
Wit	hstand pressure		1.5 MPa		
Ope	rating fluid temperature		0 to 90°C (with no cavitation)		
Lin	earity Note 1)		±5% F.S. or less		
Rep	peatability Note 1)		±2% F.S. or less		
Tem	perature characteristics	±2% F.S. or less (15 to 35	5° C, based on 25 $^{\circ}$ C), $\pm 3\%$ F.S. or less (0	to 50°C, based on 25°C)	
one 2)	Output for display unit		Pulse output, N channel, open drain, output for display unit PF2W3□□. (Specifications: Maximum load current of 10 mA; Maximum applied voltage of 30 V)		
Output Note 2) specifications	Analogue output	Linearity: ±5%	Voltage output 1 to 5 V F.S. or less; allowable load resistance: 10) kΩ or more.	
no		Linearity: ±5% F.S. or less; allowa	Current output 4 to 20 mA able load resistance: 300 Ω or less with 12 $$	VDC, 600 Ω or less with 24 VDC	
Pov	wer supply voltage		12 to 24 VDC (ripple ±10% or less)		
Curr	ent consumption (No load)	20 mA or less			
E	nclosure	IP65			
	perating temperature range	Operating: 0 to 50	Operating: 0 to 50°C, Stored: -25 to 85°C (with no freezing and condensation)		
Resistance	Vithstand voltage	1000 V	1000 VAC for 1 min. between external terminal and case		
ls iste	nsulation resistance	50M Ω or mo	50M Ω or more (500 VDC Mega) between external terminal and case		
Ses v	Vibration resistance 10 to 500 Hz with a 1.5 mm amplitude or 98 m/s² acceleration, whichever is smaller.				
	mpact resistance		490 m/s ² in X, Y, Z directions 3 times each		
N	Noise resistance 1000 Vp-p, Pulse width 1μs, Rise time 1ns				
We	ight Note 3)		660 g		
Por	t size (Rc, NPT, G)	3/8	3/8, 1/2	1/2, 3/4	

Note 1) The system accuracy when combined with PF2W2 \square \square /3 \square \square .

Note 4) The sensor unit conforms to the CE mark.



Display units are the same as those of remote type digital flow switch for water (series | PF2W3□□/PF2W20□). Refer to pages 17, 18 for details.



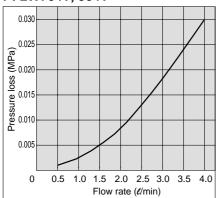
Note 2) Output system can be selected during initial setting.

Note 3) Without lead wire. (Add 20g for the types of analogue output whether voltage or current output selected.)

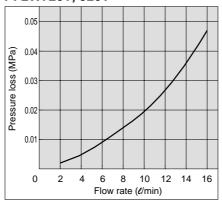
Series PF2W

Flow Characteristics (Pressure Loss)

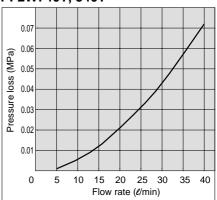
PF2W704T, 504T



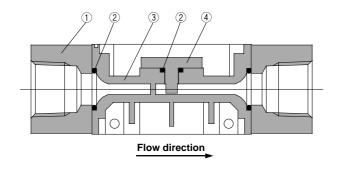
PF2W720T, 520T



PF2W740T, 540T



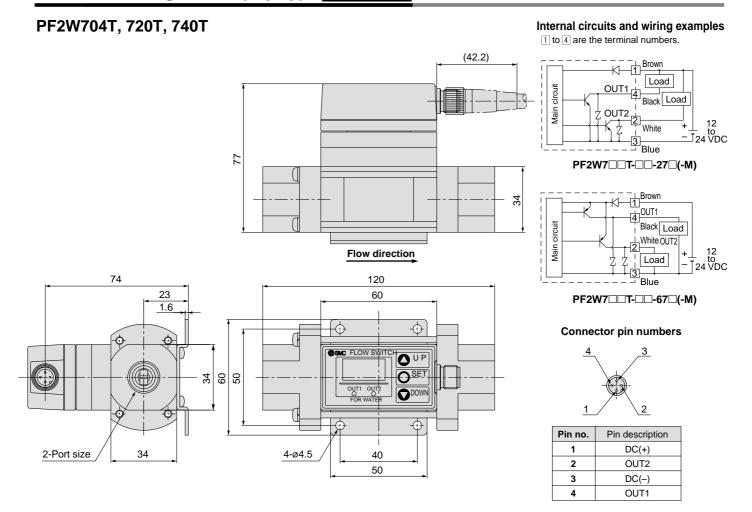
Sensor Unit Construction



Parts list

No.	Description	Material
1	Attachment	Stainless steel
2	Seal	FKM
3	Body	PPS
4	Sensor	PPS

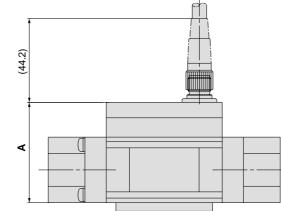
Dimensions: Integrated Display Type for Water



Series PF2W

Dimensions: Remote Type Sensor Unit for Water

PF2W504T, 520T, 540T-□(N)



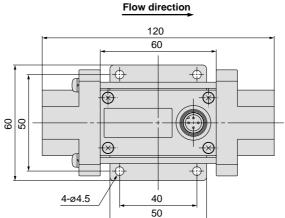
Output specification A B Output for display unit only 52 72 Output for display unit + Analogue output 62 82

В

23

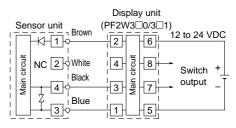
1.6

34

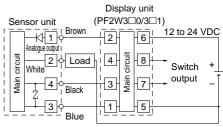


Internal circuits and wiring examples

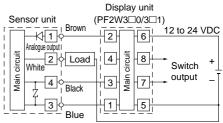
1 to 8 are the terminal numbers.



PF2W5□□T-□□□



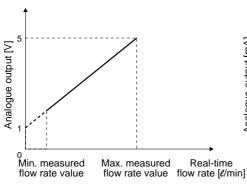
Load is an analogue input equipment such as a voltmeter. **PF2W5** \square **T-** \square \square -1 (With voltage output type)



Load is an analogue input equipment such as a voltmeter.

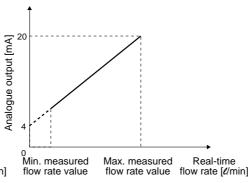
Analogue output 1 to 5 VDC

2-Port size



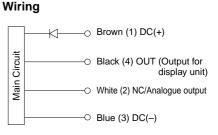
Part no.	Min. measured flow rate value [t/min]	Max. measured flow rate value [t/min]
PF2W504T-□-1	0.5	4
PF2W520T-□-1	2	16
PF2W540T-□-1	5	40

4 to 20 mADC



Dort no		Min. measured flow rate value [t/min]	Max. measured flow rate value [t/min]
	PF2W504T-□-2	0.5	4
	PF2W520T-□-2	2	16
	PF2W540T-□-2	5	40

PF2W5□□T-□□□-2 (With voltage output type)



Use this sensor by connecting it to a SMC remote type display unit Series PF2W3□□.

Connector pin numbers



Pin no.	Pin description
1	DC(+)
2	NC/Analogue output
3	DC(-)
4	OUT

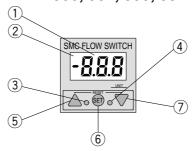


Description

Integrated Display Type PF2A710, 750, 711, 721, 751 PF2W704(T), 720(T), 740(T), 11



Remote Type/Display Unit PF2A300, 301, 310, 311 PF2W300, 301, 330, 331

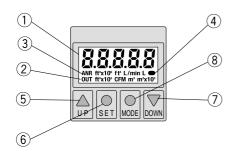


RESET button (▲ + ▼ button)

If the UP and DOWN buttons are pressed simultaneously, the RESET function will activate. In case of an emergency, please clear the display. The display of the accumulated flow will be reset to zero.

1	LED display/Red	Displays the measured flow rate, each setting condition, and error code.
2	Indicator (PF2A7□□, PF2A3□□ for air only)	Illuminates when the normal condition (nor) is selected.
3	Output (OUT1) display/Green	Displays the output condition of OUT1. Illuminates when turned ON.
4	Output (OUT2) display/Red	Displays the output condition of OUT2. Illuminates when turned ON.
(5)	UP button (▲ button)	Use to change the mode or to increase the set value.
6	SET button (● button)	Use this button to set the valve or the set mode.
7	DOWN button (▼ button)	Use to change the mode or decrease the set value.

Integrated Display Type PF2A703H, 706H, 712H

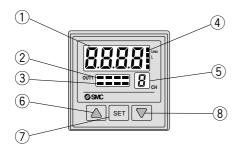


RESET button (▲ + ▼ button)

If the UP and DOWN buttons are pressed simultaneously, the RESET function will activate. In case of an emergency, please clear the display. The display of the accumulated flow will be reset to zero.

1	LCD display/Orange	Displays the measured flow rate, each setting condition, and error code.
2	Output (OUT1) display/Orange	Displays the output condition of OUT1. Illuminates when turned ON.
3	Unit display/Orange	Displays the selected unit. Type without unit switching function is fixed SI units (ℓ /min, or ℓ , m ³ , m ³ x 10 ³).
4	Flow rate confirmation display/Orange	The blinking intervals change depending on the flow rate value.
(5)	UP button (▲ button)	Use to change the mode or to increase the set value.
6	SET button (● button)	Use to select the function.
7	DOWN button (▼ button)	Use to change the mode or decrease the set value.
8	MODE button (● button)	Use for changing the function.

4-channel Flow Monitor (Remote type/Display unit) PF2A200, 201 PF2W200, 201



	1)	LCD display/Orange	Displays the measured flow rate, each setting condition, and error code.
(2)	Switch output display/Red	Displays the output condition of OUT1 (CH1 to 4). Illuminates when turned ON.
	3)	Unit display of flow rate for air/ Red (PF2A200, 201 for air only)	CH1 to 4 will illuminate when the normal condition (nor) is selected.
(4)	Unit display/Orange	Illuminates the selected unit. Use after putting the unit label other than ℓ /min, ℓ .
(5)	Channel display/Red	Displays the selected channel.
(6)	UP button (▲ button)	Use to change the mode or to increase the set value.
(7)	SET button	Use this button to set the value or the set mode.
(8)	DOWN button (▼ button)	Use to change the mode or decrease the set value.



Functions

Refer to the "Instruction Manual" for information on setting and operating.

Flow rate measurement selection

Real-time flow rate and accumulated flow rate can be selected. A flow rate of up to 999999 can be accumulated.

The accumulated flow rate is reset when the power supply turns OFF. (PF2A7□H maintains the values.)

Unit switching

For Air

Display Real-time flow rate		Accumulated flow
U_1	ℓ/min	e
U_2	CFM x 10-2 x CFM x 10-1	ft ³ x 10 ⁻¹

CFM = ft3/min

High Flow Rate Type (For Air)

Display	Real-time flow rate	Accumulated flow
U_ 1	ℓ/min	ℓ , m ³ , m ³ x 10 ³
U_2	CFM	ft ³ , ft ³ x 10 ³ , ft ³ x 10 ⁶

For Water / High Temperature Fluid Type (For Water)

Display	Real-time flow rate	Accumulated flow
U_1	ℓ/min	e
U_2	GPM	gal (US)

GPM = gal (US)/min

Note) Fixed SI unit (t/min, or t, m³, m³ x 10³) will be set for the type without the unit switching function.

Flow rate conversion

Normal condition: 0°C, 101.3 kPa, dry air

Standard condition: 20°C, 101.3 kPa, 65%RH (ANR)

Switchable between these conditions.

Flow rate measuring unit confirmation

This function allows for the confirmation of the accumulated flow rate when real-time flow rate is selected and to confirm the real-time flow rate when accumulated flow rate is selected.

Key lock

This function prevents accidental operations such as changing the set value.

Accumulation clearance

This function clears the accumulated value.

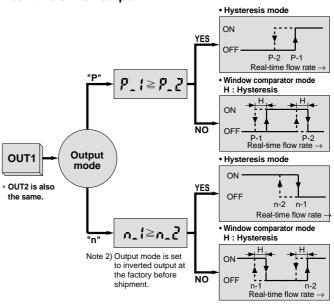
Initialization of setting (only for Series PF2A7□□H)

This function restores the setting to the original state, just as it had been shipped from the factory.

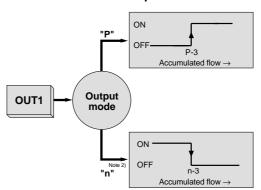
Output types

Real-time switch output, accumulated switch output, or accumulated pulse output can be selected as an output type.

Real-time switch output

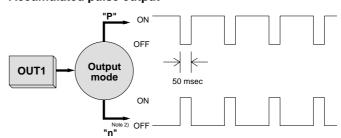


Accumulated switch output



Note 2) Output mode is set to inverted output at the factory before shipment.

Accumulated pulse output



Note1) For a digital flow switch with an unit switching function. (Fixed SI unit [t/min, or t, m³ or m³ x 10³] will be set for switch types without an unit switching function.)

Refer to the specifications of the display unit for the flow rate value per pulse.

Functions

Copy function (PF2□200, 201 only)

Information to be copied is:

- 1) Flow rate range
- 2 Display mode
- ③ Display unit (Only available when the unit specification is nil.)
- 4 Output method
- **5** Output mode
- **(6)** Flow rate display unit (available with PF2A20□ only)
- 7 Flow rate value

Peak hold, Bottom hold display function (PF2 200, 201 only)

The maximum or minimum value can be held in the case where the real-time flow rate display mode is selected during the initial setting.

Error correction

LED display	Contents	Solution
Note 1)	A current of more than 80 mA is flowing to OUT1.	Check the load and the wiring for OUT1.
Erz Note 1)	A current of more than 80 mA is flowing to OUT2.	Check the load and the wiring for OUT2.
Note 1)	The set data has changed for some reason.	Perform the RESET operation, and reset all the data again.
Note 1)	The flow rate is over the flow rate measurement range.	Use an adjustment valve, etc. to reduce the flow rate until it is within the flow rate range.

Note 1) Applicable to display integrated type and remote type except PF2A7□□H series.

Note 2) Applicable to PF2A7□□H series only.

For PF2A/W200, 201

LED display	Contents	Solution	
Er 1	Over current is flowing to the load of a switch output.	Shut off the power supply. After eliminating the output factor that caused the excess current, turn the power supply back on.	
Er 🛭	Internal data error.	Contact SMC.	
Er7	Internal data error.		
ErIO	Internal data error.		
Er5	Internal data error.	Shut off the power supply and then reset the switch.	
E-5	Internal data error.		
	The flow rate is over the flow rate measurement range.	Use an adjustment valve, etc. to reduce the flow rate until it is within the flow rate range.	

Channel select function (PF2□200, 201 only)

Every pushing the \triangle button, channel selection " $1\rightarrow 2\rightarrow 3\rightarrow 4\rightarrow 1...$ " is available. The flow rate measurement of each selected channel is shown in the display unit.

Channel scan function (PF2□200, 201 only)

Changes displaying the channel shown every about 2 seconds and its detected flow rate.



Series PF2A/PF2W

Option

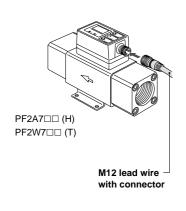
When only optional parts are required, order with the part numbers listed below.

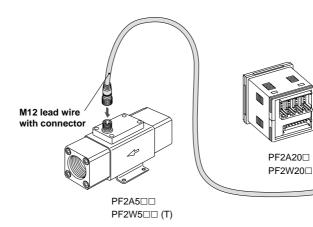
M12 lead wire with connector

Part no.	Qty.	Lead wire length
ZS-29-A	1	3 m



Part no.	Qty.
ZS-28-CA-4	1





In addition to the lead wire assembly shown above, those listed below (female contact) can be connected.

However, they cannot be connected with an e-con connector because the diameter of the core wire and its coverage diameter are different. For details, contact each manufacturer.

Connector size	Pin no.	Manufacturer	Applicable series
		Correns Corp.	VA-4D
		OMRON Corp.	XS2
M12	4	Yamatake Co.,Ltd.	PA5-4I
		Hirose Electric Co., Ltd.	HR24
		DKK Ltd.	CM01-8DP4S

In addition to the connectors shown above, those listed below (e-con) can be connected.

Manufacturer	Model
Sumitomo 3M Limited	37104-3122-000FL
Tyco Electronics AMP K.K.	2-1473562-4
OMRON Corp.	XN2A-1430

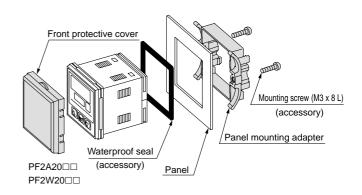
e-con connector

Panel mounting

ĺ	Pin no.	Description	Note
	ZS-22-E	Panel mounting adapter A, B	With mounting bracket

	Panel	PF2A3□□ PF2W3□□
Panel mounting adapter A	Panel mounting adapter	В
		Mounting bracket (accessory)

Part no.	Description	Note
ZS-26-B	Panel mounting adapter	With waterproof seal, mounting screw
ZS-26-C	Front protective cover + Panel mounting adapter	With waterproof seal, mounting screw

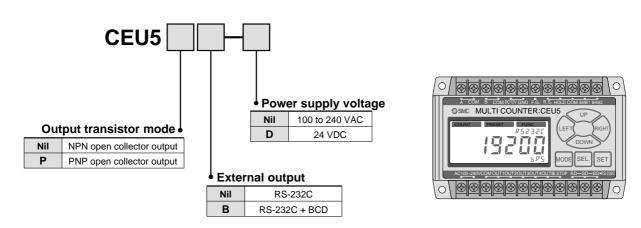


Related Product Multi Counter

Series CEU5

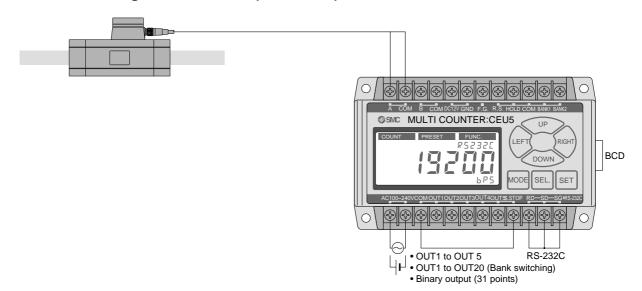


How to Order



Connection Method

Connection with the Digital Flow Switch (Series PF2)



- •Possible to measure accumulated pulse output of a Digital Flow Switch by an unit of 100 ℓ (litter) and 10 ft³ (cube foot) using the pre-scaling function* of the multi counter (When inputting to the multi counter, Up or Down is selected as input method.)
- Possible to take advantage of all CEU5 functions using preset mode and function mode.
- * The set value is calculated by selecting manual mode. By multiplication by 4, then, per pulse value is set.

<Connection with other manufacturers' encoders>

- Possible to switch multi counter side input method to 2-phase or Up/Down.
- Possible to connect to an encoder if the output method is Open Collector.
- When selecting UP or DOWN, phase A to COM input is counted toward addition direction, phase B to COM input is counted toward subtraction direction.

⚠ Caution

When connecting the CEU5 with an encoder from another manufacturer, please thoroughly confirm the specification beforehand. Please note that the CEU5 may not count normally depending on the output method, output frequency and connecting cable length, etc. of the encoders.

Regarding connection with scale cylinder, refer to "Stroke reading cylinders & Counters CE series" in the Best Pneumatics Vol. 10.





Series PF2A/PF2W Safety Instructions

The following safety instructions are intended to prevent a hazardous situation and/or equipment damage. These instructions indicate the level of potential hazard by all safety practices, including labels of **"Caution"**, **"Warning"** or **"Danger"**. To ensure safety, please observe ISO 4414 Note 1), JIS B 8370 Note 2) and other safety practices.

Caution: Operator error could result in injury or equipment damage.

Warning: Operator error could result in serious injury or loss of life.

⚠ Danger : In extreme conditions, there is a possible result of serious injury or loss of life.

Note 1) ISO 4414: Pneumatic fluid power - General Rules for Pneumatic Equipment

Note 2) JIS B 8370: Pneumatic system axiom

Marning

1. The compatibility of pneumatic equipment is the responsibility of the person who designs the pneumatic system or decides its specifications.

Since the products specified here are used in various operating conditions, their compatibility with the specific pneumatic system must be based on specifications, post analysis and/or tests to meet a specific requirements. The expected performance and safety assurance will be the responsibility of the person who has determined the compatibility of the system. This person should continuously review the suitability of all items specified, referring to the latest catalogue information and taking into consideration the possibility of equipment failure when configuring a system.

2. Only trained personnel should operate pneumatically operated machinery and equipment.

Compressed air can be dangerous if handled incorrectly. Assembly, handling or maintenance of the pneumatic system should be performed by trained and experienced operators.

- Do not service machinery/equipment or attempt to remove components until safety is confirmed.
 - 1. Inspection and maintenance of machinery/equipment should only be performed after confirming the control positions are safely locked-out.
 - 2. When equipment is to be removed, confirm the safety processes mentioned above. Cut the supply pressure for the equipment and exhaust all residual compressed air in the system.
 - 3. Before the machinery/equipment is restarted, take measures to prevent quick extension of a cylinder piston rod, etc. (Bleed air into the system gradually, to create back pressure.)
- 4. Contact SMC if the product is to be used in any of the following conditions:
 - 1. Conditions and environments beyond the given specifications, or if product is used outdoors.
 - 2. Installation on equipment in conjunction with atomic energy, railway, air navigation, vehicles, medical equipment, food and beverages, recreation equipment, emergency stop circuits, clutch and brake circuits in press applications, or safety equipment.
 - 3. An application which has the possibility of having a negative effects on people, property, or animals, and therefore requires special safety analysis.





Be sure to read before handling. Refer to page 37 for safety instructions.

Design and Selection

△Warning

1. Operate the switch only within the specified voltage.

Use of the switch outside of the specified voltage range can cause not only a malfunction and damage to the switch, but it can also cause electrical shock and fire.

2. Do not exceed the maximum allowable load specification.

A load exceeding the maximum load specification can cause damage to the switch.

3. Do not use a load that generates a surge voltage.

Although the circuit at the output side of the switch is surgeprotected, damage may still occur if a voltage surge is applied repeatedly. When a load which generates a surge, such as from a relay or solenoid valve, is directly driven, use a switch with a built-in surge absorbing element.

4. Since the type of fluid varies depending on the product, be sure to verify the specifications.

The switches do not have an explosion proof rating. To prevent a possible fire hazard, do not use with inflammable gases or fluids.

5. Monitor the internal voltage drop of the switch.

When operating below the specified voltage, it is possible that the load may be ineffective even though the pressure switch function is normal. Therefore, the formula below should be satisfied after confirming the minimum operating voltage of the load.

Supply _	Internal voltage	>	Minimum operating
voltage	drop of switch		voltage of load

[For air]

6. Use the switch within the specified flow rate measurement and operating pressure.

Operating beyond the specified flow rate and operating pressure can damage the switch.

[For water]

7. Use the switch within the specified flow rate measurement and operating pressure.

Operating beyond the specified flow rate and operating pressure can damage the switch. Especially avoid the application of pressure through a water hammer, which is above the specification.

- <Examples of pressure reduction measures>
- a) Use a device such as a water hammer relief valve to slow the valve's closing speed.
- Absorb impact pressure by using an accumulator or elastic piping material such as a rubber hose.
- c) Keep the piping length as short as possible.
- 8. Design the system, so that the fluid always fills the detection passage.

Especially for vertical mounting, introduce the fluid from the bottom to the top.

Operate within the flow rate measurement range.

If operated outside of the flow rate measurement range, the Karman vortex will not be generated and normal measurement will not be possible.

[Series PF2A7□□H]

10. Sudden increase in flow rate may destroy the flow sensor. Ensure to open/close the flow control valve not to exceed the maximum flow rate measurement values.

Design and Selection

△ Caution

1. Data from the flow switch is stored even after the power supply is turned off.

The input data is stored in EEPROM so that the data will not be lost after the flow switch is turned off. (The data can be rewritten for up to one million times, and stored for up to 20 years.)

2. Accumulated flow rate is reset when it is turned OFF.

Only the PF2A7 \square H series (for air) will maintain, its accumulated flow rate value, even though the power supply is cut.

Mounting

△Warning

1. Mount the switch using the proper tightening torque.

When the switch is tightened beyond the specified tightening torque, it may be damaged. On the other hand, tightening below the specified tightening torque may cause the installation screws to loosen during operation.

Thread	Tightening torque N·m
Rc 1/8	7 to 9
Rc 1/4	12 to 14
Rc 3/8	22 to 24
Rc 1/2	28 to 30

Thread	Tightening torque N·m
Rc 3/4	28 to 30
Rc 1	36 to 38
Rc 1, 1/2	48 to 50
Rc 2	48 to 50

2. Apply a wrench only to the metal part of the piping when installing the flow switch onto the system piping.

Do not apply the wrench to any part other than the piping attachment or the switch may be damaged.

3. Monitor the flow direction of the fluid.

Install and connect piping so that fluid flows in the direction of the arrow indicated on the body.

- 4. Remove dirt and dust from inside of the piping by means of air blow, before attaching to the switch.
- 5. Do not drop or bump.

Do not drop, bump, or apply excessive impacts (490 m/s²) while handling. Although the external body of the switch (switch case) may not be damaged, the switch inside could be damaged and cause a malfunction.

6. Hold the body of the switch when handling.

The tensile strength of the cord is 49N and applying a greater pulling force than this can cause a malfunction. When handling, hold the body of the switch.

7. Do not use until you can verify that equipment can operate properly.

Following mounting, repair, or retrofit, verify correct mounting by conducting suitable function and leakage tests after piping and power connections have been made.

8. Avoid the mounting orientation with the bottom of the body facing up.

The switch can be mounted in any way such as vertically or horizontally, however, avoid the mounting orientation with the bracket on the bottom of the body facing upward.





Be sure to read before handling. Refer to page 37 for safety instructions.

Mounting

△Warning

[For air]

9. Never mount a switch in a place that will be used as a step stool during piping.

Damage may occur if an excessive load is applied to the switch.

10. Be sure to allow straight pipe length that is minimum 8 times the port size upstream and downstream of the switch piping.

When abruptly reducing the size of piping or when there is a restriction such as a valve on the upstream side, the pressure distribution in the piping changes and makes accurate measurement impossible. Therefore, flow restriction measures such as these should be implemented on the downstream side of the switch.

[For water]

11. Never mount a switch in a place that will be used as a step stool during piping.

Damage may occur if an excessive load is applied to the switch. Especially when the switch supports the piping, do not apply a load of 15N·m or more to the metal part of the switch.

12. Be sure to allow straight pipe length that is minimum 8 times the port size upstream and downstream of the switch piping.

When abruptly reducing the size of piping or when there is a restriction such as a valve on the upstream side, the pressure distribution in the piping changes and makes accurate measurement impossible. Therefore, flow restriction measures such as these should be implemented on the downstream side of the switch.

When used with the downstream side open, be careful of the cavitation that is prone to occur.

Wiring

Marning

- Verify the colour and the terminal number when wiring.
 Incorrect wiring can cause the switch to be damaged and malfunction. Verify the colour and the terminal number in the instruction manual when wiring.
- Avoid repeatedly bending or stretching of the lead wire. Repeatedly applying bending stress or stretching force to the lead wire will cause it to break.
- 3. Confirm proper insulation of wiring.

Make sure that there is no faulty wiring insulation (contact with other circuits, ground fault, improper insulation between terminals, etc.). Damage may occur due to excess current flow into a switch.

4. Do not wire in conjunction with power lines or high voltage lines.

Wire separately from power lines and high voltage lines, and avoiding wiring in the same conduit with these lines. Control circuits including switches may malfunction due to noise from these lines.

5. Do not allow a load to short circuit.

Although a switch indicates excess current error if a load is short circuited, all incorrect wiring connections such as power supply polarity cannot be protected. Take precautions to avoid incorrect wiring.

Usage

A Warning

1. When using a switch for high temperature fluid, the switch itself also becomes hot due to the high temperature fluid. Avoid touching the switch directly as this may cause a burn.

Operating Environment

△Warning

1. Never use in the presence of explosive gases.

The switches do not have an explosion proof rating. Never use in the presence of an explosive gas as this may cause a serious explosion.

- 2. Mount the switch in a locations where there is no vibration greater than 98 m/s² or impact greater than 490 m/s².
- 3. Do not use in an area where surges are generated.

When there are units that generate a large amount of surge in the area around a pressure switch, (e.g., solenoid type lifters, high frequency induction furnaces, motors, etc.) this may cause deterioration or damage to the switch's internal circuitry. Avoid sources of surge generation and crossed lines.

Switches are not equipped with surge protection against lightning.

The flow switches are CE compliant, however they are not equipped with surge protection against lightning. Lightning surge protection measures should be applied directly to the system components as necessary.

5. Avoid using the switch in an environment where the likelihood of splashing or spraying of liquids exists.

The switches are dustproof and splashproof, however avoid using in an environment where the likelihood of heavy splashing or spraying of liquids exists. Since the display unit of the remote type switches featured here is not dust or splashproof, the use in an environment where liquid splashing or spraying exists must be avoided.

[For air]

6. Use the switch within the specified fluid and ambient temperature range.

The fluid and ambient temperature range is 0° to 50° C. Take measures to prevent the fluid from freezing when it is below 5° C, since this may damage the switch and lead to a malfunction. The installation of an air dryer is recommended for eliminating condensation and moisture. Never use the switch in an environment where there are drastic temperature changes even when these temperatures are within the specification.

[For water]

7. Use the switch within the specified fluid and ambient temperature range.

The fluid and ambient temperatures range for the switch is 0 to 50° C (and 0 to 90° C for high temperature fluid). Take measures to prevent the fluid from freezing when it is below 5° C, since this may cause damage to the switch and lead to a malfunction. Never use the switch in an environment where there are drastic temperature changes even when these temperatures fall within the specified temperature range.





Be sure to read before handling. Refer to page 37 for safety instructions.

Maintenance

△Warning

1. Perform periodical inspections to ensure proper operation of the switch.

Unexpected malfunctions may cause a possible danger.

2. Take precautions when using the switch for an interlock circuit.

When a pressure switch is used for the interlock circuit, devise a multiple interlock system to prevent trouble or malfunction, and verify the operation of the switch and interlock function on a regular basis.

3. Do not disassemble or perform any conversion work on flow switches.

Measured Fluid

△Warning

1. Check regulators and flow adjustment valves before introducing the fluid.

If pressure or flow rate beyond the specified range are applied to the switch, the sensor unit may be damaged.

[For air]

2. The fluids that the switch can measure accurately are nitrogen and dry air.

Please note that accuracy cannot be guaranteed when other fluids are used.

3. Never use inflammable fluids.

The flow velocity sensor heats up to approximately 150°C.

4. Install a filter or mist separator on the upstream side when there is a possibility of condensate and foreign matter being mixed in with the fluid.

The rectifying device built into the switch will be clogged up and accurate measurement will no longer be possible.

[For water]

5. The fluid that the switch can measure accurately is water. Also, combination of equal parts water/ethylene glycol (50/50%) can be used if its temperature is high.

Please note that accuracy cannot be guaranteed when other fluids are used.

Measured Fluid

△Warning

- 6. Never use inflammable fluids.
- 7. Install a filter on the inlet side when there is a possibility of condensation and foreign matter being mixed with the fluid.

If foreign matter adheres to the switch's vortex generator or vortex detector, accurate measurement will no longer be possible.

Others

△Warning

- 1. After the power is turned on, the switch's output remains off while a message is displayed. Therefore, start the measurement after a value is displayed.
- 2. Perform settings after stopping control systems. When the switch's initial setting and flow rate setting are performed, output maintains the condition prior to the settings.
- 3. Do not apply excessive rotational force to the display unit.

The integrated type display unit can rotate 360°. Rotation is controlled by the stopper; however, the stopper may be damaged if the display unit is turned with excessive force.

[For air]

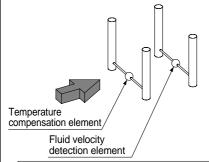
4. Be certain to turn on the power supply when the flow rate is at zero.

5. Flow rate unit

The switch measures at mass flow rates without being influenced by temperature and pressure. The switches use ℓ /min as the flow rate indicator unit, in which the volumetric flow is substituted for mass flow at 0°C and 101.3 kPa (nor). The volumetric flow rate at 20°C, 101.3 kPa, and 65%RH (ANR) can be displayed with the high flow rate type switches for air.

Detection principle of digital flow switch for air

A heated thermistor is installed in the passage, and fluid absorbs heat from the thermistor as it is introduced to the passage. The thermistor's resistance value increases as it loses heat. Since the resistance value increase ratio has a uniform relationship to the fluid velocity, the fluid velocity can be detected by measuring the resistance value. To further compensate the fluid and ambient temperature, the temperature sensor is also built into the switch to allow stable measurement within the operating temperature range.



This flow switch uses *l*/min as the flow rate indicator unit. The mass flow is converted and displayed under the conditions of 0°C and 101.3 kPa.

The conversion conditions can be switched to 20°C and 101.3 kPa with high flow type switches.

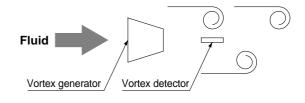
Detection principle of digital flow switch for water

When an elongated object (vortex generator) is placed in the flow, reciprocal vortexes are generated on the downstream side. These vortexes are stable under certain conditions, and their frequency is proportional to the flow velocity, resulting the following formula.

f = k x v

f: Frequency of vortex v: Flow velocity k: Proportional constant (determined by the vortex generator's dimensions and shape).

Therefore, the flow rate can be measured by detecting this frequency.



Contact SMC regarding the specifications for clean environment.



Be sure to read before handling. Refer to page 37 for safety instructions.

Set Flow Rate Range and Rated Flow Range



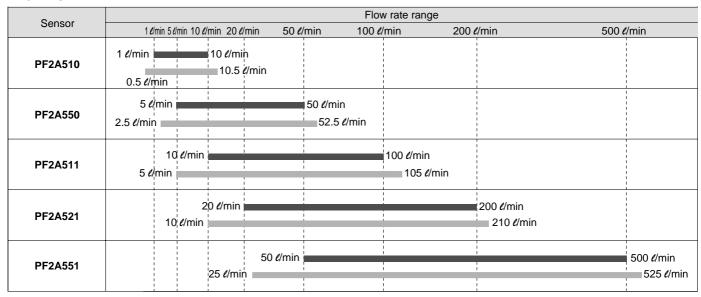
Set the flow rate within the rated flow range.

The set flow rate range is the range of flow rate that can be set on the controller.

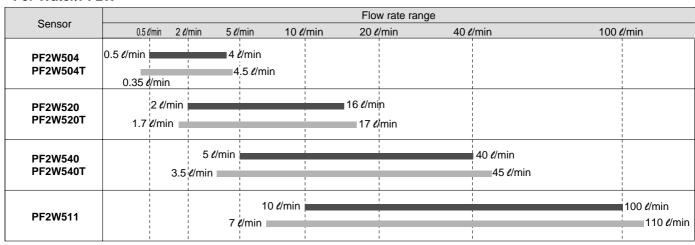
The rated flow range is the range that satisfies the sensor's specifications (accuracy, linearity etc.).

It is possible to set a value outside of the rated flow range, however, the specification is not be guaranteed.

<For Air/PF2A>



<For Water/PF2W>



Rated flow range of sensor
Set flow rate range of sensor



Be sure to read before handling. Refer to page 37 for safety instructions.

■ 4-channel Flow Monitor

Handling

⚠ Warning

- Do not drop, bump, or apply excessive impacts (980 m/s²) while handling. Although the body of the flow monitor case may not be damaged, the inside of the flow monitor could be damaged and lead to a malfunction.
- 2. The tensile strength of the power supply/output connection cable is 50N and the sensor lead wire with a connector is 25N. Applying a greater pulling force than the applicable specified tensile strength to either of these components can lead to a malfunction. When handling, hold the body of the controller.

Connection

⚠ Warning

- Incorrect wiring can damage the switch and cause a malfunction or erroneous switch output. Connections should be done while the power is turned off.
- Do not attempt to insert or pull the flow rate sensor or its connector when the power is on. Switch output may malfunction.
- Wire separately from power lines and high voltage lines, avoiding wiring in the same conduit with these lines. Malfunctions may occur due to noise from these other lines.
- 4. If a commercial switching power supply is used, make sure that the F.G. terminal is grounded.

Operating Environment

⚠ Warning

- Our 4-channel flow monitor is CE marked, however, it is not equipped with surge protection against lightning. Lightning surge countermeasures should be applied directly to system components as necessary.
- 2. Our 4-channel flow monitor does not have an explosion proof rating. Never use pressure sensors in the presence of inflammable or explosive gases.
- 3. Enclosure "IP65" applies only to the front face of the panel when mounting. Do not use in an environment where oil splashing or spraying are anticipated.

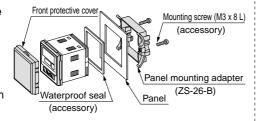
Mounting

∧ Caution

The front face of the panel mount conforms to IP65, however there is a possibility of liquid infiltration if the panel mount adapter is not installed securely and properly. Securely fix the adapter with screws as shown below.

Front protective cover + Panel mounting

Tighten screws 1/4 to 1/2 turn after the heads are flush with the panel.



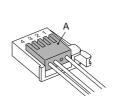
Wiring

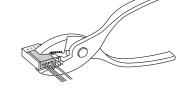
- 1. Connecting sensor cable and connector (ZS-28-CA-□)
- Cut the sensor cable as shown below.
- Insert each lead wire into the corresponding connector number by following the chart provided below.

20	mm or more

Connector no.	Cable wire colour
1	Brown (DC+)
2	Not used
3	Blue (DC-)
4	White (IN: 1 to 5 V)
	Connector no. 1 2 3 4

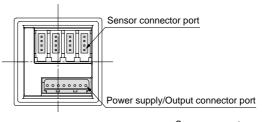
- Make sure that the numbers on the connector and the wire colours match. After verifying that the wires are fully inserted, temporarily hold A down by hand.
- Using pliers, press the center of A straight down.
- Note that that connector cannot be taken apart for reuse once it is crimped. Use a new sensor connector if wiring or cable insertion is done incorrectly.

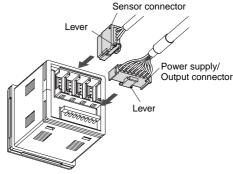




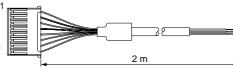
2. Inserting/Detaching of sensor connector, power supply/output connector

- Insert each connector straightforwardly until it clicks and locks onto the body.
- To remove the connector, pull it straight out while pushing the lever with your thumb.











Digital Flow Switch for De-ionised Water and Chemicals

Series PF2D



A single controller can monitor the flow rate of 4 different sensors.



4-channel Flow Monitor Series PF2D200

New PFA

Tube

Super PFA

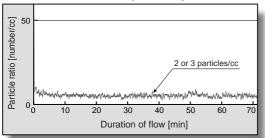
Three types of flow range

0.4 to 4 ℓ/min (PF2D504) 1.8 to 20 ℓ/min (PF2D520) 4.0 to 40 ℓ/min (PF2D540)

Dust generation of 3 particles/cc or less (average number)

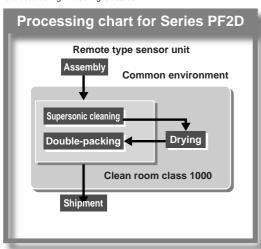
Karman vortex eliminates moving parts and allows low dust generation.

Particle characteristics (reference)



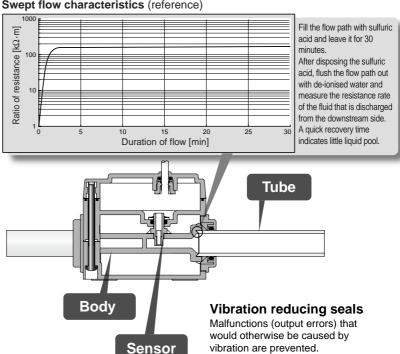
The data was obtained by performing an actual 10 minutes' supersonic cleaning using an average 16 M Ω -cm of de-ionised water at class 10000 clean room (1 ℓ /min flow rate).

The diameter of the measured particles ranges from 0.1 to 0.5 μ m. The flow rate used during measuring is 100 cc/min.



Swept flow characteristics Tapered side seal minimizes dead volume to reduce accumulation of liquid pool.

Swept flow characteristics (reference)



For De-ionised Water and Chemicals Digital Flow Switch

Digital Flow Switch

Series PF2D



Remote Type Sensor Unit

PF2D5 20 - 13 - 1 - C

Flow rate range

04 0.4 to 4 ℓ/min 20 1.8 to 20 ℓ/min 40 4 to 40 ℓ/min

Port size: (inch)

1 011 01201 (111011)		
11	3/8	PF2D504
13	1/2	PF2D520
19	3/4	PF2D540

P2000 13-1 P2000-13-1 P2000-13-1

Option (Refer to page 55.)

Nil None
C e-con connector x 1 pc.

The cable and connector are shipped unassembled.

Output specification

Symbol	Specification	Applicable display unit (monitor) model
Nil	Output for display unit Series PF2D300	
1	Output for display unit + analogue output (1 to 5 V)	Series PF2D200/300
2	Output for display unit + analogue output (4 to 20 mA)	Series PF2D300

Specifications for Sensor Unit

Mod	el		PF2D504 PF2D520 PF2D540		
Meas	sured fluid		Liquid not to corrode nor erode de-ionised water and/or Teflon®. Viscosity: 3mPa·s (3cP) or less		
Dete	ction style		Karman vortex		
Rate	d flow rang	ge	0.4 to 4 t/min 1.8 to 20 t/min Note 1) 4 to 40 t/min		
Operating pressure range Note 2) 0 to 1 MPa 0 to 0			0 to 0.6 MPa		
Proc	f pressure	Note 3)	1.5 N	MPa	0.9 MPa
Ope	rating fluid	temperature		0 to 90°C	
Line	arity Note 4)			±2.5% F.S. or less (at 25°C water)	
Repe	eatability			±1% F.S. or less (at 25°C water)	
Tem	perature cl	naracteristics	±5'	% F.S. or less (0 to 50° C, based on 25°	°C)
		Pulse output	Pulse output, N cl	hannel, open drain, output for display u	nit PF2D 300/301
		r diee ediput	(Specifications: Maxim	num load current of 10 mA; Maximum a	pplied voltage of 30 V)
Outp	ut			Voltage output Note 5) 1 to 5 V	
spec	ifications	Analogue	Linearity: ±2% F.S. or less, allowable load resistance: 100 kΩ or more		
		output	Current output Note 6) 4 to 20 mA		
			Linearity: $\pm 2\%$ F.S.or less, allowable load resistance: 300 Ω or less with 12 VDC, 600 Ω or less with 24 VDC		
Pow	wer supply voltage 12 to 24 VDC (ripple ±10% or less)				
Curr	ent consur	mption		20 mA or less (without load)	
	Enclosur	е	IP65		
tal	Operating t	temperature range	Operating: 0 to 50°C, Stored: –25 to 85°C in stock (with no condensation and freezing)		densation and freezing)
neu	ပို့ Voltage resistance		1000 VAC for 1 min. between external terminals and case		and case
onn ista	Insulation resistance		50M Ω or more (500 VDC Mega) between external terminals and case		
Operating temperature range Voltage resistance Insulation resistance Vibration resistance Impact resistance Noise resistance		resistance	4.9 m/s^2		
		sistance	490 m/s ² to X,Y,Z directions 3 times for each		
		istance	1000 Vp-p, Pulse width: 1 μs, Rise time: 1 ns		
Weig	Weight 140 g (without lead wire) 225 g (without		225 g (without lead wire)		
Port	Port size3/8 inch tube1/2 inch tube3/4 inch tube			3/4 inch tube	
Wetted material Body: New PFA, Sensor: New PFA, Tube: Super PFA			per PFA		

Note 1) 1.6 to 20 ℓ/min (0.1 MPa) with viscosity of 1 mPa·s (1 cP) or less

Note 2) The operating pressure range drops according to the fluid temperature. See attached graph.

Note 3) 1.5 times of the maximum operating pressure and varying with fluid temperature.

Note 4) The system accuracy when combined with PF2D30 ...

Note 5) When the voltage output is selected.

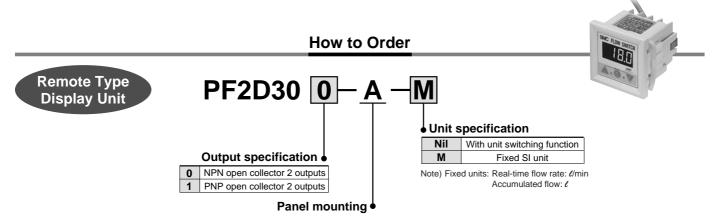
Note 6) When the current output is selected. Note 7) The sensor unit conforms to the CE mark. 0.5 PF2D 504/520
PF2D 504/520
PF2D 504/520
PF2D 540

0 20 40 60 80 90 100

Fluid temperature [°C]



For De-ionised Water and Chemicals Digital Flow Switch Series PF2D



Specifications for Display Unit

Mode	el	PF2D300/301		
Flow r	rate measurement range Note 1)	0.25 to 4.5 t/min 1.3 to 21.0 t/min 2.5 to 45 t/min		
Set f	low rate range Note 1)	0.25 to 4.5 t/min 1.3 to 21.0 t/min 2.5 to 4.5		2.5 to 45 ℓ/min
Minir	num set unit Note 1)	0.05 ℓ /min	0.1 // min	0.5 ℓ /min
	nulated pulse flow rate exchange Pulse width: 50ms) Note 1)	ange 0.05 ℓ/pulse 0.1 ℓ/pulse 0.5 ℓ/pulse		0.5 ℓ /pulse
	Real-time flow rate	rate ℓ/min, gal (US)/min		
Displ units		ℓ, gal (US)		
Accu	imulated flow range Note)		0 to 999999 ℓ	
Linea	arity Note 3)		±2.5% F.S. or less	
Repe	eatability		±0.5% F.S. or less	
Temp	perature characteristics	+1% F.S. or less (15 to 35°C, based on 25°C)		
Curre	ent consumption (No load)	60 mA or less		
Weig	ht	45 g		
Note 4) Output specifications	Switch output	NPN open collector (PF2D300)	Maximum load current: 80 mA Internal voltage drop: 1 V or less (wit Maximum applied voltage: 30 V 2 outputs	h load current of 80 mA)
	PNP c	PNP open collector (PF2D301) Maximum load current: 80 mA Internal voltage drop: 1.5 V or less (with load current of 80 mA) 2 outputs		
	Accumulated pulse output	NPN open collector or PNP open collector (same as switch output)		
	Enclosure	IP40		
tal	Operating temperature range	Operating: 0 to 50°C, Stored: -25 to 85°C (with no condensation and freezing)		
Environmental resistance	Voltage resistance	1000 VAC for 1 min. between external terminal and case		
onr ista	Insulation resistance	50M Ω or more (500 VDC Mega) between external terminal and case		
res	Vibration resistance	10 to 500 Hz with a 1.5 mm amplitude or 98 m/s² acceleration in each X, Y, Z direction for 2 hrs., whichever is smaller		
ū	Impact resistance	490 m/s ² to X, Y, Z directions 3 times for each		
	Noise resistance	1000 Vp-p, Pulse width: 1 μs, Rise time: 1 ns		
Indic	ator light	3-digits 7-segment LED		
Statu	ıs LED's	ON: when light is on, OUT1: Green; OUT2: Red		Red
Powe	er supply voltage	12 to 24 VDC (ripple ±10% or less)		
Resp	onse time	1sec. or less		
Hyst	eresis	Hysteresis mode: adjusta	able (can be set from 0) Window comparate	or mode Note 5): fixed (3 digits)
lata 4)	The value varies depending on set	Sau range		

Note 1) The value varies depending on set flow range

Note 2) For digital flow switch with unit switching function. (Fixed SI unit [t/min or t] will be set for switch types without the unit switching function.)

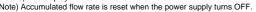
Note 3) The system accuracy when combined with PF2D5□□.

Note 4) Switch output and accumulated pulse output can be selected using the control button operation during initial setting.

	1	2	3	4
Output 1	Switch output	Switch output	Accumulated pulse output	Accumulated pulse output
Output 2	Switch output	Accumulated pulse output	Switch output	Accumulated pulse output

Note 5) Window comparator mode: Since hysteresis (H) will reach 3 digits, keep P_1 and P_2 or n_1 and n_2 apart by 7 digits more. (In case of output OUT2, n_1, 2 to be n_3, 4 and P_1, 2 to be P_3, 4.) Note 6) The display unit conforms to the CE mark.

Note) Accumulated flow rate is reset when the power supply turns OFF.





How to Order





PF2D20 Output specification

Accessory / Power supply output cable (2 m)

0 NPN4 outputs PNP4 outputs

Unit specification •

With unit switching function Fixed SI unit Note) М

Note) Fixed units: Real-time flow rate: ℓ /min Accumulated flow: ℓ Option 2 (Refer to page 55.) Nil None

Sensor connector (4 pc.)

Option 1 (Refer to page 55.)

4C

	(
Nil	None
Α	Panel mounting
В	Front protective cover + Panel mounting

Specifications

Connectable remote type sensor part is PF2D5□□-□-1_(with analogue output 1 to 5 V).

Мо	del	PF2D200/201		
Apı	olicable flow rate sensor	PF2D504-□-1 PF2D520-□-1 PF2D540-□-1		
Flo	w rate measurement range Note 1)	0.25 to 4.50 ℓ/min	1.3 to 21.0 ℓ/min	2.5 to 45.0 ℓ/min
	flow rate range Note 1)	0.25 to 4.50 ℓ/min	1.3 to 21.0 ℓ/min	2.5 to 45.0 ℓ/min
Min	imum set unit Note 1)	0.05 ℓ /min	0.1 ℓ /min	0.5 ℓ /min
	umulated pulse flow rate exchange to (Pulse width: 50ms) Note 1)	0.05 ℓ /pulse	0.1 ℓ /pulse	0.5 ℓ /pulse
Note 1) Real-time flow rate		∉min, gal(US)/min		
	play units Accumulated flow	ℓ, gal(US)		
Acc	cumulated flow range Note 1)		0 to 999999 ℓ, 0 to 999999 gal(US)	
Pov	ver supply voltage	24 VDC (ripple	±10% or less) (With power supply pol	arity protection)
Cui	rent consumption	55 mA or less	(Not including the current consumption	n of the sensor)
	wer supply voltage for sensor		Same as [Power supply voltage]	
Pov	ver supply current for sensor Note 2)	Max. 110 mA (However	, the total current for the 4 inputs is 44	0 mA maximum or less.)
Ser	nsor input	1 to	5 VDC (Input impedance: Approx. 800	Κ Ω)
	No. of inputs		4 inputs	
	Input protection		Excess voltage protection	
Note 3)	Switch output (Real-time switch output, Accumulated switch	NPN open collector (PF2D20	Maximum applied voltage: 30	ess (with load current of 80 mA) V
Output	output)	PNP open collector (PF2D20	Maximum load current: 80 mA Internal voltage drop: 1 V or le	A ess (with load current of 80 mA)
t i	Accumulated pulse output	NPN open col	lector or PNP open collector (same as	switch output)
No. of outputs		4 outputs (1 output per 1 sensor input)		
Output protection Short circuit protection				
Hysteresis mode: Variable (can be set from 0),		e (can be set from 0), Window compara	ator mode: Fixed (3-digits)	
Response time Note 4)		1s or less		
Lin	earity Note 4)	±5% F.S. or less		
Rep	peatability Note 4)		±3% F.S. or less	
Ter	nperature characteristics		% F.S. or less (0 to 50°C, based on 25	<u>'</u>
Dis	play method		ed value display: 4-digits, 7-segment L nannel display: 1-digit, 7-segment LED	
Sta	tus LED's	ED's Illuminates when output is ON OUT1: Red		Red
Enclosure IP65 for the front face only, the rest is IP40.		40.		
S	Operating temperature range	Operating: 0 to 50°0	C, Stored: -10 to 60°C (with no freezing	g and condensation)
tal	Operating humidity range		or Stored: 35 to 85%RH (with no cond	
Resistance	Vibration resistance	10 to 500 Hz with a 1.5 mm amplitude or 98 m/s ² acceleration, in each X, Y, Z direction for 2 hrs., whichever is smalle		
& _	Impact resistance	980 m/s ² in X, Y, Z directions 3 times each (de-energised)		
	Noise resistance	500 Vp-p, Pulse width 1 μs, Rise time 1 ns		ns
Coi	nnection	Power supply / Output connection: 8P connector, Sensor connection: 4P connector (e-con)		
Ma	terial	Housing: PBT, Display: PET, Backside rubber: CR		er: CR
We	ight	60 g (Exce	pt for any accessories that are shipped	d together.)
		·	·	

Note 1) Fixed SI unit [//min or /] will be set for switch types without the unit switching function. ("-M" is suffixed at the end of part number.) Accumulated flow is reset when the power supply turns OFF.

Note 2) If Vcc side on sensor input connector part is short-circuited with the 0V side, the flow monitor inside will be damaged.

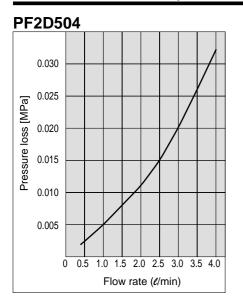
Note 3) Switch output and accumulated pulse output can be selected during initial setting.

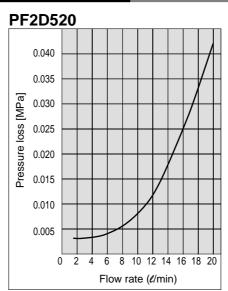
Note 4) The system accuracy when combined with an applicable flow sensor.

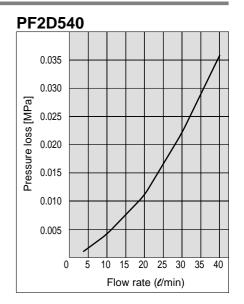
Note 5) This product conforms to the CE mark.



Flow Characteristics (Pressure Characteristics)

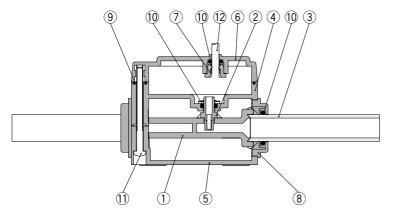






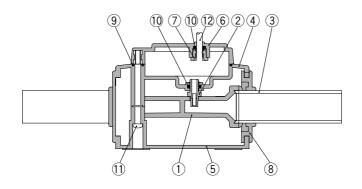
Construction

PF2D504/520



Parts list			
Number	Parts	Material	
1	Body	New PFA	
2	Sensor	New PFA	
3	Tube	Super PFA	
4	Housing A PPS		
5	Housing B PPS		
6	Housing C PPS		
7	Bushing POM		
8	Сар	PPS	
9	Gasket	FKM	
10	O-ring	FKM	
11	Thread	Stainless steel 304	
12	Lead wire	PVC	

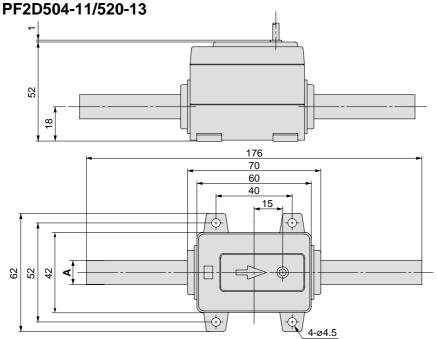
PF2D540





Series PF2D

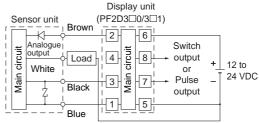
Dimensions: Remote Type Sensor Unit



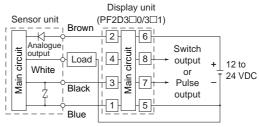
Model	Α
PF2D504	ø9.52
PF2D520	ø12.7

Internal circuits and wiring examples

 $\boxed{1}$ to $\boxed{8}$ are the terminal numbers.

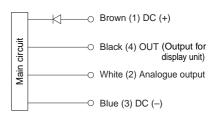


Load is an analogue input equipment such as a voltmeter. $\textbf{PF2D5} \square \square - \square - \textbf{1} \text{ (With voltage output type)}$



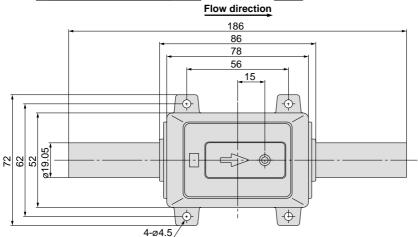
Load is an analogue input equipment such as a voltmeter. **PF2D5**□□-□-2 (With voltage output type)

Wiring



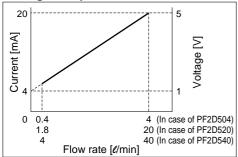
 Use this sensor by connecting it to a SMC remote type display unit Series PF2D2□□/3□□.

PF2D540-19



Analogue output

49



3 x 7.2 (=21.6)

6.4

19.4

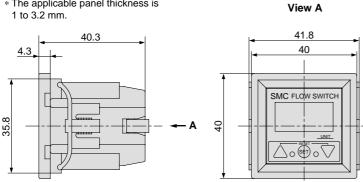
8-M3

Dimensions: Remote Type Display Unit

PF2D301-A Panel mounting type

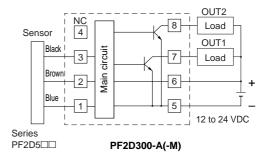
Panel fitting dimensions $36^{+0.5}_{0}$ +0.5 36

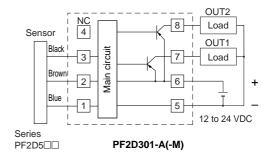
* The applicable panel thickness is 1 to 3.2 mm.



Internal circuits and wiring examples

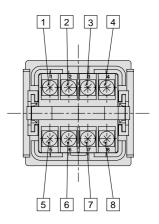
1 to 8 are the terminal numbers.





* Do not connect the white wire of the sensor to 3 of the display unit.

Terminal block numbers

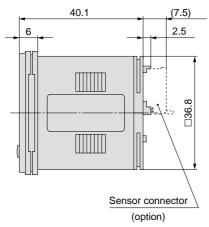


SMC

Series PF2D

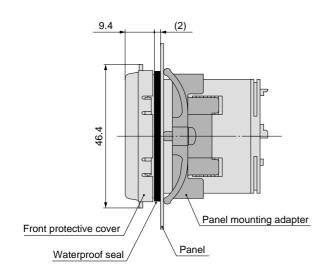
Dimensions: Remote Type Display Unit for De-ionised Water and Chemicals (4-channel Controller)

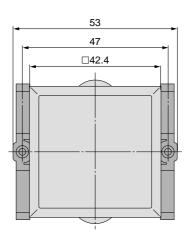
PF2D200/201

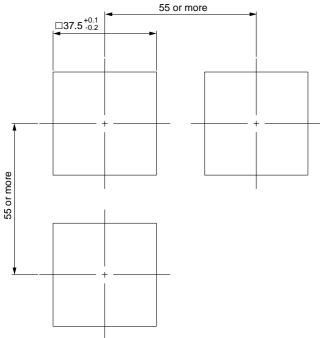




Front protective cover + Panel mounting





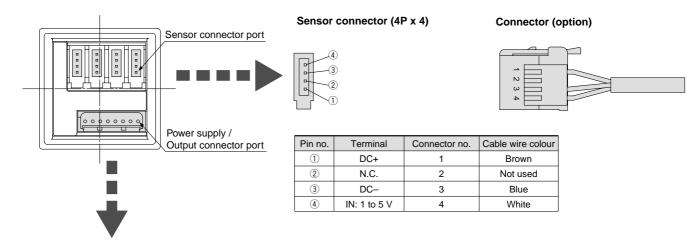


SMC

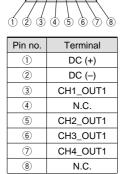
Panel fitting dimensions
Applicable panel thickness: 0.5 to 8 mm

For De-ionised Water and Chemicals Digital Flow Switch Series PF2D

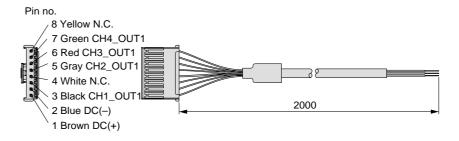
Dimensions: Remote Type Display Unit for De-ionised Water and Chemicals (4-channel Controller)



Power supply / Output connector (8P)



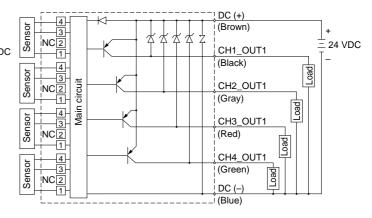
Power supply / Output connector (accessory)



Internal circuits and wiring examples PF2D200

DC (+) (Brown) Sensor NC 2 CH1_OUT1 \pm 24 VDC Load (Black) 4 Sensor circuit CH2_OUT1 NC2 (Gray) 1 Main 4 Sensor CH3_OUT1 (Red) NC 2 CH4_OUT1 Sensor (Green) NC 2 DC (-)

PF2D201

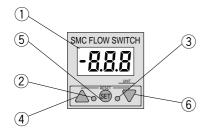




Series PF2D

Description

Remote Type/Display Unit PF2D300, 301

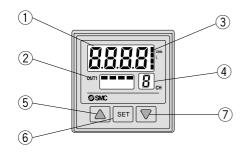


RESET button (▲ + ▼ button)

If the UP and DOWN buttons are pressed simultaneously, the RESET function will activate. In case of an emergency, please clear the display. The display of the accumulated flow will be reset to zero.

1	LED display/Red	Displays the measured flow rate, each setting condition, and error code.
2	Output (OUT1) display/Green	Displays the output condition of OUT1. Illuminates when turned ON.
3	Output (OUT2) display/Red	Displays the output condition of OUT2. Illuminates when turned ON.
4	UP button (▲ button)	Use to change the mode or to increase the set value.
(5)	SET button (● button)	Use this button to set the value or the set mode.
6	DOWN button (▼ button)	Use to change the mode or decrease the set value.

4-channel Flow Monitor (Remote type/Display unit) PF2D200, 201



1	LED display/Orange	Displays the measured flow rate, each setting condition, and error code.
2	Switch output display/Red	Displays the output condition of OUT1 (CH1 to 4). Lights up when turned ON.
3	Unit display/Orange	Illuminates the selected unit. Use after putting the unit label other than ℓ /min, ℓ .
4	Channel display/Red	Displays the selected channel.
(5)	UP button (▲ button)	Use to change the mode or to increase the set value.
6	SET button	Use this button to set the value or the set mode.
(7	DOWN button (▼ button)	Use to change the mode or decrease the set value.

Functions/PF2D

Refer to the "Instruction Manual" for information on setting and operating.

Flow rate measurement selection

Real-time flow rate and accumulated flow rate can be selected. A flow rate of up to 999999 can be accumulated. The accumulated flow rate is reset when the power supply turns OFF.

Unit switching

Display	Real-time flow rate	Accumulated flow	
U_ (ℓ/min	e	
U_2	GPM	gal (US)	

GPM = gal (US)/min

Note) Fixed SI unit (*l*/min, *l*, m³ or m³x10) will be set for the type without the unit switching function.

Flow rate measuring unit confirmation

This function allows to confirm the accumulated flow rate when real-time flow rate is selected and to confirm the real-time flow rate when accumulated flow rate is selected.

Error correction

For PF2D300/301

LED display	Contents	Solution	
Eri	A current of more than 80 mA is flowing to OUT1.	Check the load and the wiring for OUT1.	
A current of more than 80 mA is flowing to OUT2.		Check the load and the wiring for OUT2.	
The set data has changed for some reason.		Perform the RESET operation, and reset all the data again.	
The flow rate is over the flow rate measurement range.		Use an adjustment valve, etc. to reduce the flow rate until it is within the flow rate range.	

For PF2D200/201

LED display	Contents	Solution	
Over current is flowing to the load of a switch output.		Shut off the power supply. After eliminating the output factor that caused the excess current, turn the power supply back on.	
Er 🛭	Internal data error.	Contact SMC.	
Er7	Internal data error.		
EriO	Internal data error.		
Er5	Internal data error.	Shut off the power supply and then reset the switch.	
Er 5	Internal data error.		
	The flow rate is over the flow rate measurement range.	Use an adjustment valve, etc. to reduce the flow rate until it is within the flow rate range.	

Key lock

This function prevents incorrect operations such as changing the set value accidentally.

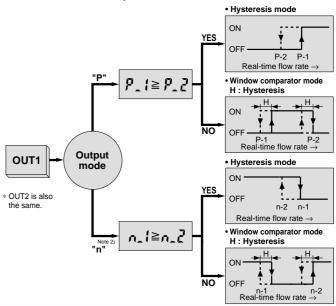
Accumulation clearance

This is to clear the accumulated value.

Output types

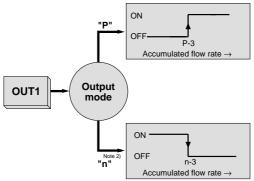
Real-time switch output, accumulated switch output, or accumulated pulse output can be selected as an output type.

Real-time switch output



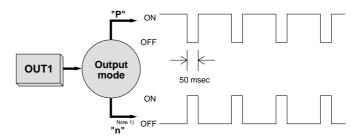
Note 2) Output mode is set to inverted output at the factory before shipment.

Accumulated switch output



Note 2) Output mode is set to inverted output at the factory before shipment.

Accumulated pulse output



Note1) Refer to the specifications of display unit for the flow rate value per pulse.



Series PF2D

Functions

Copy function (PF2D200, 201 only)

Information to be copied is:

- 1) Flow rate range
- 2 Display mode
- ③ Display unit (Only available when the unit specification is nil.)
- 4 Output method
- **5** Output mode
- 6 Flow rate value

Peak hold, Bottom hold display function (PF2D200, 201 only)

The maximum or minimum value can be held in the case where the real-time flow rate display mode is selected du-

Channel select function (PF2D200, 201 only)

Every pushing the \triangle button, channel selection "1 \rightarrow 2 \rightarrow 3 \rightarrow 4 \rightarrow 1..." is available. The flow rate measurement of each selected channel is shown in the display unit.

Channel scan function (PF2D200, 201 only)

Changes displaying the channel shown every about 2 seconds and its detected flow rate.

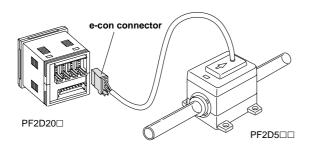
Option

When only optional parts are required, order with the part numbers listed below.

e-con connector

ring the initial setting.

Part no.	Qty.
ZS-28-CA-2	1

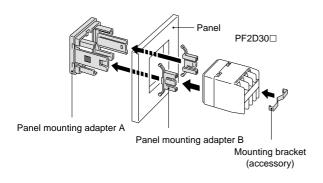


In addition to the connector shown above, those listed below (female contact) can be connected.

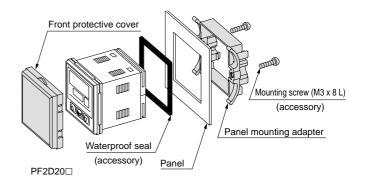
Manufacturer	Model
Sumitomo 3M Limited	37104-3101-000FL
Tyco Electronics AMP K.K.	1-1473562-4
OMRON Corp.	XN2A-1430

Panel mounting

Pin no. Description		Note	
ZS-22-E Panel mounting adapter A, B		With mounting bracket	



Part no. Description		Note	
ZS-26-B Panel mounting adapter		With waterproof seal, mounting screw	
ZS-26-C Front protective cover + Panel mounting adapter		With waterproof seal, mounting screw	





Compatibility checklist: Between the digital flow switch material for de-ionised water and chemicals and the fluid selected.

Flu	iid	Compatibility
Acetone		0
Ammonium hydroxide		0
Isobutyl alcohol		×
Isopropyl alcohol		0
Hydrochloric acid		0
Ozone		×
Hydrogen peroxide	Concentration 50% or less 50°C or less	0
Ethyl acetate		0
Butyl acetate		0
Nitric acid (except fuming nitric acid)	Concentration 10% or less	0
De-ionised water		0
Sodium hydroxide		×
Ultra de-ionised water		0
Toluene		0
Hydrofluoric acid	Concentration 50% or less	0
Sulfuric acid (except fuming sulfuric acid)	Concentration 20% or less	0
Phosphoric acid	Concentration 30% or less	0

Note 1) The material and fluid compatibility check list provides reference values as a guide only.

Note 2) It is possible that some fluids are permeable depending on the type of fluid, its density and temperature. Any permeated fluid may affect the products life.

Thus, when using these fluid types, verify the fluid in advance by testing it, prior to making a decision to use it.

- \cdot Compatibility is indicated for fluid temperatures at 90°C or less.
- The product does not have an explosion proof construction. Be sure to take measures to prevent the area around the product from becoming filled with an explosive gas, when using an explosive

Table symbols : Can be used : Can be used under certain conditions × : Cannot be used



Series PF2D Safety Instructions

The following safety instructions are intended to prevent a hazardous situation and/or equipment damage. These instructions indicate the level of potential hazard by a label of "Caution", "Warning" or "Danger". To ensure safety, please observe all safety practices.

Caution: Operator error could result in injury or equipment damage.

Warning: Operator error could result in serious injury or loss of life.

⚠ Danger : In extreme conditions, there is a possible result of serious injury or loss of life.

Marning

1. The compatibility of equipment is the responsibility of the person who designs the system or decides its specifications.

Since the products specified here are used in various operating conditions, their compatibility with the specific system must be based on specifications, post analysis and/or tests to meet a specific requirements. The expected performance and safety assurance will be the responsibility of the person who has determined the compatibility of the system. This person should continuously review the suitability of all items specified, referring to the latest catalogue information and taking into consideration the possibility of equipment failure when configuring a system.

- Only trained personnel should operate machinery and equipment.
 Assembly, handling or repair of systems should be performed by trained and experienced operators.
- 3. Do not service machinery/equipment or attempt to remove components until safety is confirmed.
- 4. To promote safe operation, be sure to observe company standard and legal regulations, etc.

Refer to ISO4414, JIS B 8370 (pneumatic system axiom), labor health and safety laws and other safety regulations.





Be sure to read before handling. Refer to page 57 for safety instructions and precautions.

Design and Selection

△Warning

1. Operate the switch only within the specified voltage.

Use of the switch outside of the specified voltage range can cause not only a malfunction and damage to the switch, but it can also cause electrocution and fire.

2. Do not exceed the maximum allowable load specification.

A load exceeding the maximum load specification can cause damage to the switch.

3. Do not use a load that generates a surge voltage.

Although the circuit at the output side of the switch is surge protected, damage may still occur if a voltage surge is applied repeatedly. When a load which generates a surge, such as from a relay or solenoid valve is directly driven, use a switch with a built-in surge absorbing element.

4. Be sure to verify the applicable fluid.

The switches do not have an explosion proof rating. To prevent possible fire hazard, do not use with flammable gases or fluids.

5. Monitor the internal voltage drop of the switch.

When operating below the specified voltage, it is possible that the load may be ineffective even though the pressure switch function is normal. Therefore, the formula below should be satisfied after confirming the minimum operating voltage of the load.

Supply _ Internal voltage > Minimum operating voltage drop of switch > voltage of load

6. Use the switch within the specified flow rate measurement and operating pressure.

Operating beyond the specified flow rate and operating pressure can damage the switch. Especially avoid the application of pressure through a water hammer, which is above the specification.

- <Examples of pressure reduction measures>
- a) Use a device such as a water hammer relief valve to slow the valve's closing speed.
- Absorb impact pressure by using an accumulator or elastic piping material such as a rubber hose.
- c) Keep the piping length as short as possible.
- 7. Design the system so that the fluid always fills the detection passage.

Especially for vertical mounting, introduce the fluid from the bottom to the top.

8. Operate within the flow rate measurement range.

If operated outside of the flow rate measurement range, the Karman vortex will not be generated and normal measurement will not be possible.

9. Never use inflammable fluids and/or permea-

They may cause a fire, an explosion or corrosion.

*Refer to the MSDA (material safety data sheet) when using chemicals.

Design and Selection

△ Caution

1. Data from the flow switch is stored even after the power supply is off.

The input data is stored in EEPROM so that the data will not be lost after the flow switch is turned off. (The data can be rewritten for up to one million times, and stored for up to 20 years.)

2. Accumulated flow rate is reset when it is turned OFF.

Mounting

AWarning

1. Monitor the flow direction of the fluid.

Install and connect piping so that fluid flows in the direction of the arrow indicated on the body.

- 2. Remove dirt and dust from inside of the piping by means of air blow, before attaching to the switch.
- 3. Do not drop or bump.

Do not drop, bump, or apply excessive impacts (490 m/s²) while handling. Although the external body of a switch (switch case) may not be damaged, the switch inside could be damaged and cause a malfunction.

4. Hold the body of the switch when handling.

The tensile strength of the cord is 49N and applying a greater pulling force than this can cause a malfunction. When handling, hold the body of the switch.

5. Do not use until you can verify that equipment can operate properly.

Following mounting, repair, or retrofit, verify correct mounting by conducting suitable function and leakage tests after piping and power connections have been made.

- 6. Never mount a switch in a place that will be used as a step stool during piping.
- 7. Be sure to allow straight pipe length that is minimum 8 times the port size upstream and downstream of the switch piping.

When abruptly reducing the size of piping or when there is a restriction such as a valve on the inlet side, the pressure distribution in the piping changes and makes accurate measurement impossible. Therefore, flow restriction measures such as these should be implemented on the outlet side of the switch.

When used with the outlet side open, be careful of the cavitation that is prone to occur.





Be sure to read before handling. Refer to page 57 for safety instructions and precautions.

Wiring

△Warning

1. Verify the colour and the terminal number when wiring.

Incorrect wiring can cause the switch to be damaged and malfunction. Verify the colour and the terminal number in the instruction manual when wiring.

2. Avoid repeatedly bending or stretching of the lead wire.

Repeatedly applying bending stress or stretching force to the lead wire will cause it to break.

3. Confirm proper insulation of wiring.

Make sure that there is no faulty wiring insulation (contact with other circuits, ground fault, improper insulation between terminals, etc.). Damage may occur due to excess current flow into a switch.

4. Do not wire in conjunction with power lines or high voltage lines.

Wire separately from power lines and high voltage lines, avoiding wiring in the same conduit with these lines. Control circuits including switches may malfunction due to noise from these other lines.

5. Do not allow loads to short circuit.

Although a switch indicate excess current error if a load is short circuited, all incorrect wiring connections such as power supply polarity cannot be protected. Take precautions to avoid incorrect wiring.

Usage

Marning

1. When using a switch for high temperature fluid, the switch itself also becomes hot due to the high temperature fluid. Avoid touching the switch directly as this may cause a burn.

Operating Environment

△Warning

1. Never use in the presence of explosive gases.

The switches do not have an explosion proof rating. Never use in the presence of an explosive gas as this may cause a serious explosion.

- 2. Mount the switch in a location where there is no vibration (Display: greater than 98 m/s², Sensor: 4.9 m/s² or less), or no impact greater than 490 m/s².
- Do not use in an area where surges are generated.

When there are units that generate a large amount of surge in the area around a pressure switch, (e.g., solenoid type lifters, high frequency induction furnaces, motors, etc.) this may cause deterioration or damage to the switch's internal circuitry. Avoid sources of surge generation and crossed lines.

4. Switches are not equipped with surge protection against lightning.

The flow switches are CE compliant; however, they are not equipped with surge protection against lightning. Lightning surge protection measures should be applied directly to system components as necessary.

5. Avoid using the switch in an environment where the likelihood of splashing or spraying of liquids exists.

The switches are dustproof and splashproof; however, avoid using in an environment where the likelihood of heavy splashing or spraying of water and/or oil exist. Since the display unit of the remote type switches featured here is not dust or splash proof, the use in an environment where water and/or oil splashing or spraying exists must be avoided.

Maintenance

△Warning

1. Perform periodical inspections to ensure proper operation of the switch.

Unexpected malfunctions may cause a possible danger.

2. Take precautions when using the switch for an interlock circuit.

When a pressure switch is used for the interlock circuit, devise a multiple interlock system to prevent trouble or malfunction. Verify the operation of the switch and the interlock function on a regular basis.

- 3. Do not disassemble or perform any conversion work on flow switches.
- 4. The following should be observed during regular maintenance to avoid damage and loss due to chemicals.
 - a) Do not touch the remaining chemicals in piping and/or digital flow switch.
 - b) Check the name and the nature of chemicals used and treat them accordingly.





Be sure to read before handling. Refer to page 57 for safety instructions and precautions.

Measured Fluid

$oldsymbol{\Delta}$ Warning

- 1. Check regulators and flow adjustment valves before introducing the fluid.
 - If pressure or flow rate beyond the specified range are applied to the switch, the sensor unit may be damaged.
- 2. Be sure to take measures to prevent exposing the switch to inflammable and/or explosive gases when using inflammable fluid.
- 3. Install a filter on the inlet side when there is a possibility of condensation and foreign matter being mixed with the fluid.

If foreign matter adheres to the switch's vortex generator or vortex detector, accurate measurement will no longer be possible.

Others

∆Warning

- 1. After the power is turned on, the switch's output remains off while a message is displayed. Therefore, start the measurement after a value is displayed.
- 2. Perform settings after stopping control systems.

When the switch's initial setting and flow rate setting are performed, output maintains the condition prior to the settings. Output turns OFF when the switch's initial setting and flow rate setting are preformed.

Set Flow Rate Range and Rated Flow Range

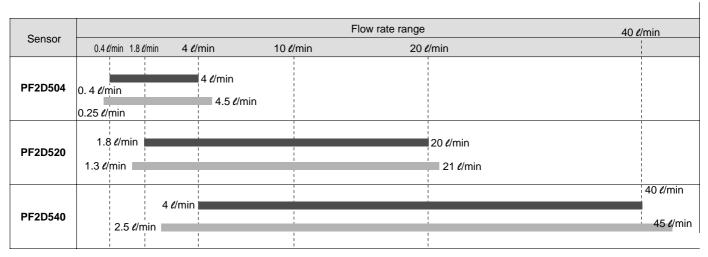
⚠ Caution

Set the flow rate within the rated flow range.

The set flow rate range is the range of flow rate that can be set on the controller side.

The rated flow range is the range that satisfies the sensor's specifications (accuracy, linearity etc.).

It is possible to set a value outside off the rated flow range, however, the specification is not be guaranteed.



Rated flow range of sensor

Set flow rate range of sensor





Be sure to read before handling. Refer to page 57 for safety instructions and precautions.

4-channel Flow Monitor

Handling

- Do not drop, bump, or apply excessive impacts (980 m/s²) while handling. Although the body of the flow monitor case may not be damaged, the inside of the flow monitor could be damaged and lead to a malfunction.
- 2. The tensile strength of the power supply/output connection cable is 50N and the sensor lead wire with a connector is 25N. Applying a greater pulling force than the applicable specified tensile strength to either of these components can lead to a malfunction. When handling, hold the body of the controller.

Connection

Marning

- Incorrect wiring can damage the switch and cause a malfunction or erroneous switch output. Connections should be done while the power is turned off.
- Do not attempt to insert or pull the flow rate sensor or its connector when the power is on. Switch output may malfunction.
- 3. Wire separately from power lines and high voltage lines, avoiding wiring in the same conduit with these lines. Malfunctions may occur due to noise from these other lines.
- 4. If a commercial switching power supply is used, make sure that the F.G. terminal is grounded.

Operating Environment

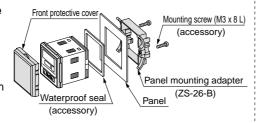
- Our 4-channel flow monitor is CE marked, however it is not equipped with surge protection against lightning. Lightning surge countermeasures should be applied directly to system components as necessary.
- Our 4-channel flow monitor does not have an explosion proof rating. Never use pressure sensors in the presence of inflammable or explosive gases.
- Enclosure "IP65" applies only to the front face of the panel when mounting. Do not use in an environment where oil splashing or spraying are anticipated.

Mounting

The front face of the panel mount conforms to IP65, however there is a possibility of liquid infiltration if the panel mount adapter is not installed securely and properly. Securely fix the adapter with screws as shown below.

Front protective cover + Panel mounting

Tighten screws 1/4 to 1/2 turn after the heads are flush with the panel.



Wiring

∧ Caution

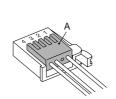
1. Connecting sensor cable and connector (ZS-28-CA-□)

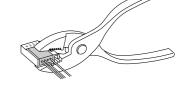
- Cut the sensor cable as shown below.
- Insert each lead wire into the corresponding connector number by following the chart provided below.

20) mm o	r more
	•	_
		$\overline{}$

Connector no.	Cable wire colour
1	Brown (DC+)
2	Not used
3	Blue (DC-)
4	White (IN: 1 to 5 V)

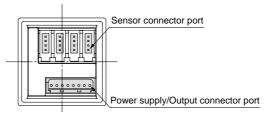
- Make sure that the numbers on the connector and the wire colours match. After verifying that the wires are fully inserted, temporarily hold A down by hand.
- Using pliers, press the center of A straight down.
- Note that that connector cannot be taken apart for reuse once it is crimped. Use a new sensor connector if wiring or cable insertion is done incorrectly.

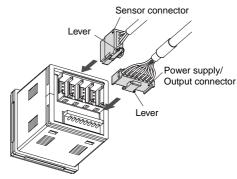




2. Inserting/Detaching of sensor connector, power supply/output connector

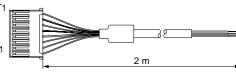
- Insert each connector straightforwardly until it clicks and locks onto the body.
- To remove the connector, pull it straight out while pushing the lever with your thumb.





Pin no.











EUROPEAN SUBSIDIARIES:



Austria

SMC Pneumatik GmbH (Austria). Girakstrasse 8, A-2100 Korneuburg Phone: +43 2262-62280, Fax: +43 2262-62285 E-mail: office@smc.at http://www.smc.at



Belgium

SMC Pneumatics N.V./S.A.
Nijverheidsstraat 20, B-2160 Wommelgem
Phone: +32 (0)3-355-1464, Fax: +32 (0)3-355-1466
E-mail: post@smcpneumatics.be http://www.smcpneumatics.be



Bulgaria

SMC Industrial Automation Bulgaria EOOD 16 kliment Ohridski Blvd., fl.13 BG-1756 Sofia Phone:+359 2 9744492, Fax:+359 2 9744519 E-mail: office@smc.bg http://www.smc.ba



Croatia

SMC Industrijska automatika d.o.o. Črnomerec 12. 10000 ZAGREB Phone: +385 1 377 66 74, Fax: +385 1 377 66 74 F-mail: office@smc hr http://www.smceu.com



Czech Republic

SMC Industrial Automation CZ s.r.o. Hudcova 78a, CZ-61200 Brno Phone: +420 5 414 24611, Fax: +420 5 412 18034 E-mail: office@smc.cz http://www.smc.cz



Denmark SMC Pneumatik A/S Knudsminde 4B, DK-8300 Odder Phone: +45 70252900, Fax: +45 70252901 E-mail: smc@smc-pneumatik.dk http://www.smcdk.com



Estonia

SMC Pneumatics Estonia OÜ Laki 12-101, 106 21 Tallinn Phone: +372 (0)6 593540, Fax: +372 (0)6 593541 E-mail: smc@smcpneumatics.ee http://www.smcpneumatics.ee



Finland

SMC Pneumatics Finland OY PL72, Tiistinniityntie 4, SF-02031 ESPOO Phone: +358 207 513513, Fax: +358 207 513595 E-mail: smcfi@smc.fi



France

SMC Pneumatique, S.A. 1, Boulevard de Strasbourg, Parc Gustave Eiffel Bussy Saint Georges F-77607 Marne La Vallee Cedex 3 Phone: +33 (0)1-6476 1000, Fax: +33 (0)1-6476 1010 E-mail: contact@smc-france.fr http://www.smc-france.fr



Germany

SMC Pneumatik GmbH Boschring 13-15, D-63329 Egelsbach Phone: +49 (0)6103-4020, Fax: +49 (0)6103-402139 E-mail: info@smc-pneumatik.de http://www.smc-pneumatik.de



Greece

S. Parianopoulus S.A. 7, Konstantinoupoleos Street, GR-11855 Athens Phone: +30 (0)1-3426076, Fax: +30 (0)1-3455578 E-mail: parianos@hol.gr http://www.smceu.com



Hungary

SMC Hungary Ipari Automatizálási Kft. Budafoki ut 107-113, H-1117 Budapest Phone: +36 1 371 1343, Fax: +36 1 371 1344 E-mail: office@smc-automation.hu http://www.smc-automation.hu



Ireland

SMC Pneumatics (Ireland) Ltd. 2002 Citywest Business Campus, Naas Road, Saggart, Co. Dublin Phone: +353 (0)1-403 9000, Fax: +353 (0)1-464-0500 E-mail: sales@smcpneumatics.ie http://www.smcpneumatics.ie



Italy

SMC Italia S.p.A Via Garibaldi 62, I-20061Carugate, (Milano) Phone: +39 (0)2-92711, Fax: +39 (0)2-9271365 E-mail: mailbox@smcitalia.it http://www.smcitalia.it



Latvia

SMC Pneumatics Latvia SIA Smerla 1-705, Riga LV-1006, Latvia Phone: +371 (0)777-94-74, Fax: +371 (0)777-94-75 E-mail: info@smclv.lv http://www.smclv.lv



Lithuania

UAB Ottensten Lietuva Savanoriu pr. 180, LT-2600 Vilnius, Lithuania Phone/Fax: +370-2651602



Netherlands

SMC Pneumatics BV De Ruyterkade 120, NL-1011 AB Amsterdam Phone: +31 (0)20-5318888, Fax: +31 (0)20-5318880 E-mail: info@smcpneumatics.nl http://www.smcpneumatics.nl

Spain

E-mail: post@smc.smces.es

Sweden

Ekhagsvägen 29-31, S-141 71 Huddinge Phone: +46 (0)8-603 12 00, Fax: +46 (0)8-603 12 90

SMC Pneumatics Sweden AB

E-mail: post@smcpneumatics.se http://www.smc.nu

Turkey

E-mail: smc-entek@entek.com.tr http://www.entek.com.tr

E-mail: sales@smcpneumatics.co.uk http://www.smcpneumatics.co.uk

Switzerland

Dorfstrasse 7, CH-8484 Weisslingen Phone: +41 (0)52-396-3131, Fax: +41 (0)52-396-3191

Entek Pnömatik San. ve Tic Ltd. Sti. Perpa Tic. Merkezi Kat: 11 No: 1625, TR-80270 Okmeydani Istanbul Phone: +90 (0)212-221-1512, Fax: +90 (0)212-221-1519

SMC Pneumatics (UK) Ltd Vincent Avenue, Crownhill, Milton Keynes, MK8 0AN Phone: +44 (0)800 1382930 Fax: +44 (0)1908-555064

Zuazobidea 14, 01015 Vitoria Phone: +34 945-184 100, Fax: +34 945-184 124

SMC España, S.A.

http://www.smces.es

SMC Pneumatik AG

E-mail: info@smc.ch

http://www.smc.ch



Norway

SMC Pneumatics Norway A/S Vollsveien 13 C, Granfos Næringspark N-1366 Lysaker Tel: +47 67 12 90 20, Fax: +47 67 12 90 21 E-mail: post@smc-norge.no http://www.smc-norge.no



Poland

SMC Industrial Automation Polska Sp.z.o.o. ul. Konstruktorska 11A, PL-02-673 Warszawa, Phone: +48 22 548 5085, Fax: +48 22 548 5087 E-mail: office@smc.pl http://www.smc.pl



Portugal

Fortugal SMC Sucursal Portugal, S.A. Rua de Engº Ferreira Dias 452, 4100-246 Porto Phone: +351 22-610-89-22, Fax: +351 22-610-89-36 E-mail: postpt@smc.smces.es http://www.smces.es



Romania

SMC Romania srl Str Frunzei 29. Sector 2. Bucharest Phone: +40 213205111, Fax: +40 213261489 F-mail: smcromania@smcromania ro http://www.smcromania.ro



Russia

SMC Pneumatik LLC. 36/40 Sredny pr. St. Petersburg 199004 Phone.:+812 118 5445, Fax:+812 118 5449 E-mail: smcfa@peterlink.ru http://www.smc-pneumatik.ru



Slovakia SMC Priemyselná Automatizáciá, s.r.o. Námestie Martina Benku 10, SK-81107 Bratislava Phone: +421 2 444 56725, Fax: +421 2 444 56028 E-mail: office@smc.sk http://www.smc.sk



Slovenia

Shovenia
Sho http://www.smc-ind-avtom.si



OTHER SUBSIDIARIES WORLDWIDE:

ARGENTINA, AUSTRALIA, BOLIVIA, BRASIL, CANADA, CHILE, CHINA, HONG KONG, INDIA, INDONESIA, MALAYSIA, MEXICO, NEW ZEALAND, PHILIPPINES, SINGAPORE, SOUTH KOREA, TAIWAN, THAILAND, USA, VENEZUELA

> http://www.smceu.com http://www.smcworld.com